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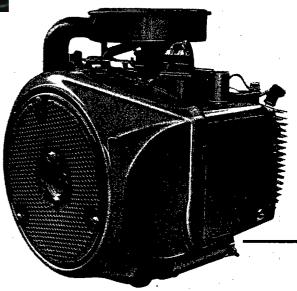
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Onan

Service and Parts Manual

BF Engine





965-0250 12-87 (SPEC A-F) Printed in U.S.A.

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Safety Precautions

It is recommended that you read your engine manual and become thoroughly acquainted with your equipment before you start the engine.

WARNING

personal injury.

This symbol is used throughout this manual to warn of possible serious

CAUTION

This symbol refers to possible equipment damage.

Fuels, electrical equipment, batteries, exhaust gases and moving parts present potential hazards that could result in serious, personal injury. Take care in following these recommended procedures.

Safety Codes

- All local, state and federal codes should be consulted and complied with.
- This engine is not designed or intended for use in aircraft. Any such use is at the owner's sole risk.

General

- Provide appropriate fire extinguishers and install them in convenient locations. Use an extinguisher rated ABC by NFPA.
- Make sure that all fasteners on the engine are secure and accurately torqued. Keep guards in position over fans, driving belts, etc.
- If it is necessary to make adjustments while the engine is running, use extreme caution when close to hot exhausts, moving parts, etc.

Protect Against Moving Parts

- Do not wear loose clothing in the vicinity of moving parts, such as PTO shafts, flywheels, blowers, couplings, fans, belts, etc.
- Keep your hands away from moving parts.

Batteries

- Before starting work on the engine, disconnect batteries to prevent inadvertent starting of the engine.
- DO NOT SMOKE while servicing batteries. Lead acid batteries give off a highly explosive hydrogen gas which can be ignited by flame, electrical arcing or by smoking.
- Verify battery polarity before connecting battery cables.
 Connect negative cable last.

Fuel System

DO NOT fill fuel tanks while engine is running.

- DO NOT smoke or use an open flame in the vicinity of the engine or fuel tank. Internal combustion engine fuels are highly flammable.
- Fuel lines must be of steel piping, adequately secured, and free from leaks. Piping at the engine should be approved flexible line. Do not use copper piping for flexible lines as copper will work harden and become brittle enough to break.
- Be sure all fuel supplies have a positive shutoff valve.

Exhaust System

- Exhaust products of any internal combustion engine are toxic and can cause injury, or death if inhaled. All engine applications, especially those within a confined area, should be equipped with an exhaust system to discharge gases to the outside atmosphere.
- Do not use exhaust gases to heat a compartment.
- Make sure that your exhaust system is free of leaks.
 Ensure that exhaust manifolds are secure and are not warped by bolts unevenly torqued.

Exhaust Gas is Deadly!

Exhaust gases contain carbon monoxide, a poisonous gas that might cause unconsciousness and death. It is an odorless and colorless gas formed during combustion of hydrocarbon fuels. Symptoms of carbon monoxide poisoning are:

Dizziness

Vomiting

Headache

Muscular Twitching

• Weakness and Sleepiness

• Throbbing in Temples

If you experience any of these symptoms, get out into fresh air immediately, shut down the unit and do not use until it has been inspected.

The best protection against carbon monoxide inhalation is proper installation and regular, frequent inspections of the complete exhaust system. If you notice a change in the sound or appearance of exhaust system, shut the unit down immediately and have it inspected and repaired at once by a competent mechanic.

Cooling System

 Coolants under pressure have a higher boiling point than water. DO NOT open a radiator pressure cap when coolant temperature is above 212°F (100°C) or while engine is running.

Keep the Unit and Surrounding Area Clean

- Make sure that oily rags are not left on or near the engine.
- Remove all unnecessary grease and oil from the unit.
 Accumulated grease and oil can cause overheating and subsequent engine damage and present a potential fire hazard.

INTRODUCTION

This catalog applies to Tractor Application BF Engines. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reference number in the parts list for that group. Parts illustrations are typical. Using the *Model* and *Spec No.* from the nameplate, select parts from this catalog that apply to your engine. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left sides are determined by facing the blower end (front) of the engine.

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STANDARD ENGINE PARTS SECTION

This section contains the engine parts used on standard engines.

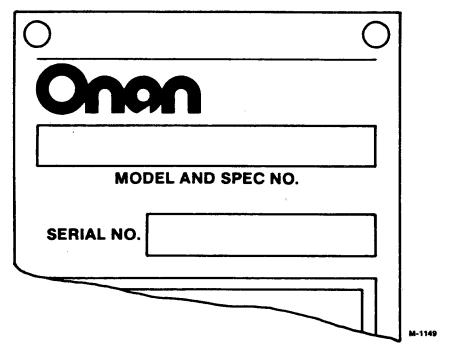
GENERAL INFORMATION

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, please furnish all information requested.

Always refer to the nameplate on your unit.

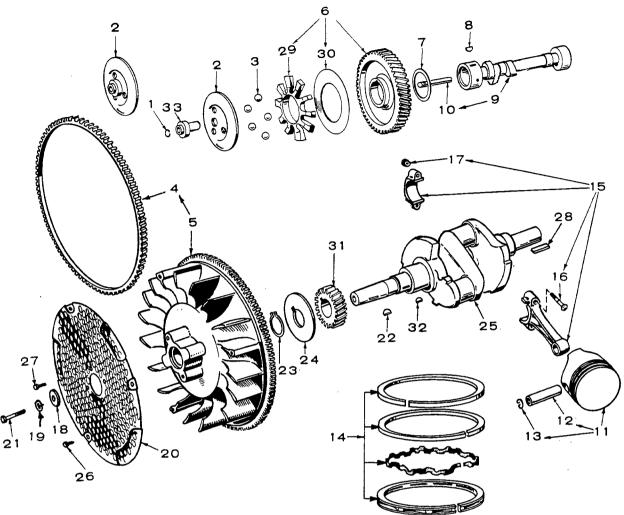
1. Always give the MODEL, SPEC NO. and SERIAL NO.



For handy reference, insert "YOUR" nameplate information in the spaces above.

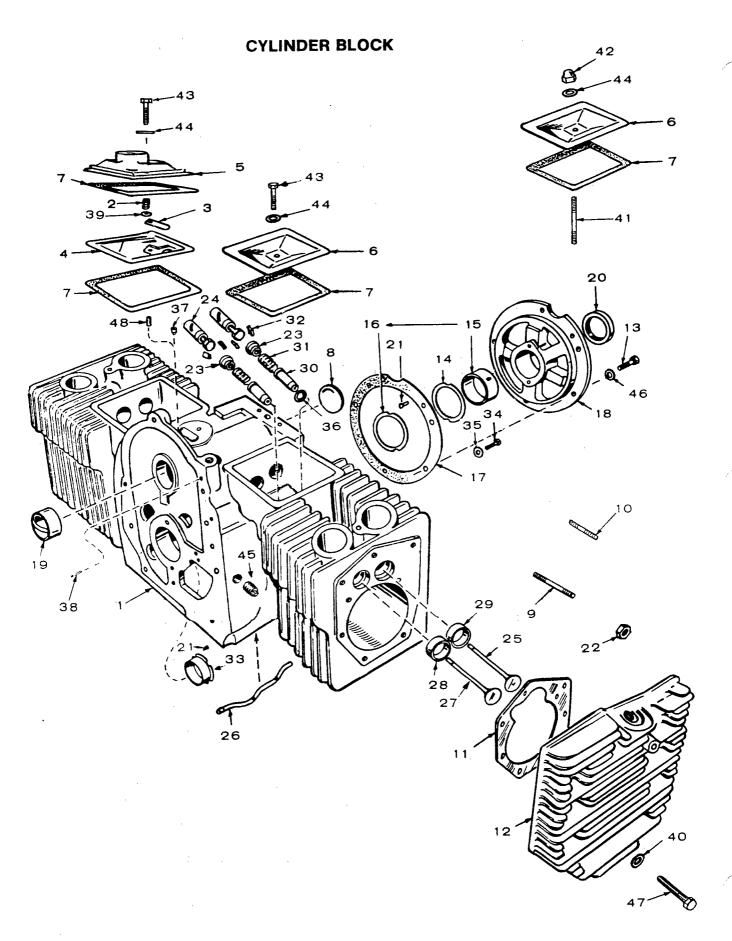
- 2. Do not order by reference number; always use part number and description.
- 3. Give the part number, description and quantity needed of each item. If an older part cannot be identified, return the part prepaid to your dealer or nearest Onan Parts and Service Center. Print your name and address plainly on the package. Write a letter to the same address stating the reason for returning the part.
- 4. State definite shipping instructions. Any claim for loss or damage to your unit in transit should be filed promptly against the transportation company making the delivery. Shipments are complete unless the packing list indicates items are back ordered.

CAMSHAFT, CRANKSHAFT, FLYWHEEL AND PISTON



REF.	PART	QTY.	PART	REF.	PART	QTY.	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	150-0078	1	Ring, Retaining	15	ROD, CONNE	CTING (Includes Bolt and Nut)
2	CUP, GOVER	NOR	imig, ricianing		114-0225	2	Standard
-	150-1520	1	Begin Spec F	•	114-0225-10	2	.010" Undersize
	150-1326	, 1	Spec A through E		114-0225-20	2	.020" Undersize
3	510-0015	5	Ball, Governor		114-0225-30	2	.030" Undersize
4	104-0779	1	Gear, Ring	16	114-0228	4	Bolt, Special - Connecting
5	134-2432	4					Rod
6	105-0332	4	Flywheel (Includes Ring Gear) Gear, Camshaft	17	870-0137	4	Nut, Locking - Connecting Rod
7	105-0004	1	Washer, Thrust	18	526-0017	1	Washer, Flat (7/16)
2	515-0001	•	Key, Camshaft Gear Mounting	19	850-0055	1	Washer, Lock - Spring (7/16)
9	105-0402	i i	Camshaft (Includes Center Pin)	20	134-2384	1	Guard, Flywheel
10	150-0075			21	104-0170	1	Screw, Hex Head
11		udes Pin a	and Retaining Rings)				(7/16-14 x 4")
•	112-0134	2	Standard	22	515-0227	1	Key, Flywheel Mounting
	112-0134-05	2	.005" Oversize	23	518-0014	1	Ring, Retaining
	112-0134-10	2	.010" Oversize	24	104-0043	1	Washer, Gear Retaining
	112-0134-20	2	.020" Oversize	25	104-0889	1	Crankshaft (Also order Key
	112-0134-30	2	.030" Oversize				Kit 515-0227 for Spec A
	112-0134-40	2	.040" Oversize				through C replacement)
12	112-0122	2	Pin, Piston	26	821-0010	3	Screw, Hex Washer Head
13	518-0311	4	Ring, Retaining				(1/4-20 x 1/2")
14	RING SET, PI	•	rung, netaliling	27	821-0014	2	Screw, Hex Washer Head
	113-0174	2	Standard				(5/16-18 x 1/2")
	113-0174-05	2	.005" Oversize	28	515-0103	1	Key, Stub Shaft
	113-0174-10	2	.010" Oversize	29	150-1257	1	Spacer, Flybali
	113-0174-20	2	.020" Oversize	30	150-0077	1	Plate, Flyball
	113-0174-20	2	.030" Oversize	31	104-0032	i	Gear, Crankshaft
	113-0174-40	2		32	515-0001	i	Key, Crankshaft Gear Mounting
	110-0114-40	يم	.040" Oversize	33	150-1519	1	Hub, Governor Cup - Begin
			http://otoroo.oh	•			Spec F

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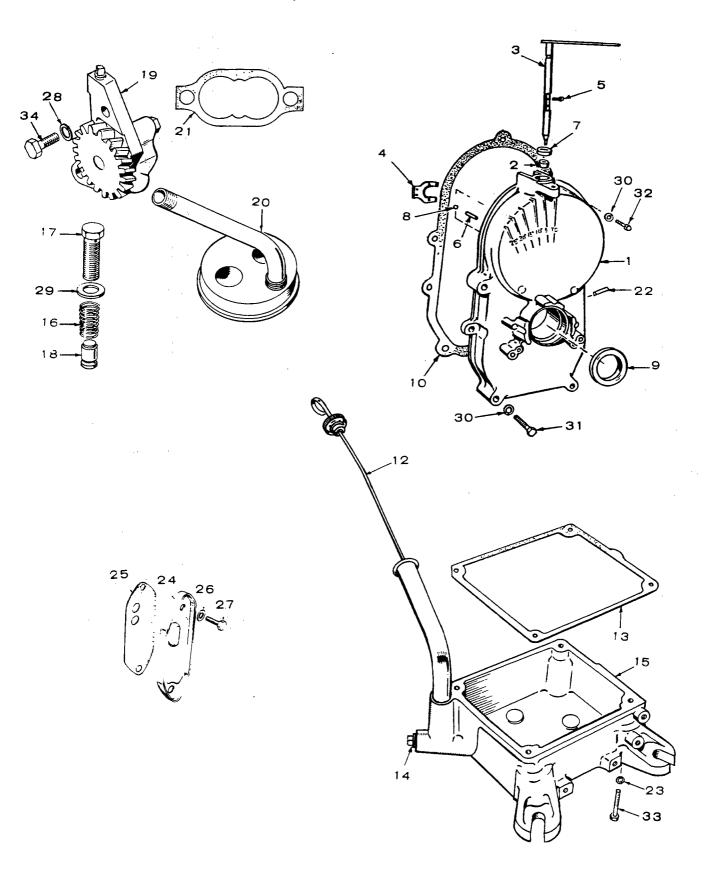


CYLINDER BLOCK

REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1		MBLY.C	YLINDER (Includes	27	110-1809	2	Valve, Exhaust
•	Parts Marked †	-		28	INSERT, VAL	VESEAT	-EXHAUST
	110-1943	´ 1	Spec A through D (With Oil		110-0245	2	†Standard
			Filter Ports)		110-0245-02	2	.002" Oversize
	110-2351	1	Begin Spec E (Without Oil		110-0245-05	2	.005" Oversize
	110 2001	•	Filter Ports)		110-0245-10	2	.010" Oversize
2	123-1174	1	Spring, Breather Valve	_	110-0245-25	2	.025" Oversize
3	123-1175	i	Reed, Breather Valve	29	INSERT, VAL		
4	123-1173	i	Baffle, Breather Valve		110-0197	2	†Standard
5	110-1878	1	Cover, Valve - with Breather		110-0197-02	2	.002" Oversize
•			Port		110-0197-05	2	.005" Oversize
6	110-1879	1	Cover, Valve		110-0197-10	2	.010" Oversize
7	110-1921	3	Gasket, Valve Cover	-00	110-0197-25	2 4	.025" Oversize
8	517-0048	1	†Plug, Welch (1-5/8")	30	110-1935	-	†Guide, Valve
9	520-0424	6	Stud (5/16 x 2 - 5/16")	31	110-0539	4 8	Spring, Valve
-	020 0424	•	Spec A through E	32	110-0639	-	Lock, Valve Spring
10	520-0759	12	Stud (5/16 x 2 - 1/16")	33			SLEEVE - CRANKSHAFT, FRONT
10	320 0703		Spec A through E		101-0432	1 1	†Standard
11	110-1920	2	Gasket, Cylinder Head		101-0432-02	1	.002" Undersize .010" Undersize
12	HEAD, CYLIN				101-0432-10 101-0432-20	1	.020" Undersize
12	110-1924	1	Right Side		101-0432-20	. 1	.030" Undersize
	110-1925	i	Left Side	34	800-0046	2	Screw, Hex Head
13	800-0051	5	†Screw, Hex Head	34	000-0040	2	(3/8-16 x 1/2")
	000 0001	•	(3/8-16 x 1-1/4")	35	526-0066	2	Washer, Flat - Copper (3.8)
14	104-0776	As Rea	. †Shim (.005")	36	110-0068	2	
15	BEARING SU	FEVE-C	CRANKSHAFT, REAR (Includes	37	517-0120	1	†Gasket, Valve Guide - Intake
	Thrust Washe			31	517-0120	ı	†Plug, Pipe - Crankcase Vacuum Port
	101-0450	, 1	†Standard				(Units with separate fuel pump)
	101-0450-02	1	.002" Undersize	38	516-0141		
	101-0450-10	1	.010" Undersize	39	526-0018	2 1	†Pin, Gearcase Align
	101-0450-20	1	.020" Undersize	40	526-01122	18	Washer, Flat (1/4)
	101-0450-30	1	.030" Undersize	41	520-0757	2	Washer, Flat (5/16)
16	104-0575	2	†*Washer, Thrust	71	320-0131	2	Stud (1/4 x 2-1/16") - Spec A through C
17	101-0415	1	†Gasket, Bearing Plate	42	866-0001	2	`
18	101-0439	1	†Płate, Bearing	42	000-0001	2	Nut, Acom (1/4-20) - Spec A through C
19	101-0405	2	†Bearing, Sleeve - Camshaft	43	800-0010	2	
20	509-0041	1	†Seal, Oil - Crankshaft, Rear	40	000-0010	2	Screw, Hex Head (1/4-20 x 1-3/4") - Begin Spec D
21	516-0072	4	†Pin, Drive - Bearing Stop	44	526-0063	2	Washer, Flat - Copper (1/4)
22	110-0445	18	Nut, Hex (5/16-24) - Spec		502-0080	1	Plug, Pipe - Square Head
			A through E	4ñ	850-0050	5	tWasher, Lock - Spring (3/8")
23	110-0893	4	Retainer, Spring	<u>.</u>			EAD - Begin Spec F
24	TAPPET, VAL	.VE	• -	-	800-0540	6	Special
	115-0006	4	Standard		800-0541	12	Special
	115-0006-02	4	.002" Oversize	48	149-1299	1	†Tube, Crankcase Vacuum Port
	115-0006-05	4	.005" Oversize	40	143-1233	'	(Units with integral fuel pump)
25	110-1808	2	Valve, Intake	-		.	•
26	120-0706	1	†Tube, Oil - Crankcase				Block Assembly.
			•	•			aces thrust washer and the
					untlanged fr	ont crank	shaft bearing.

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GEARCASE, OIL BASE AND OIL PUMP

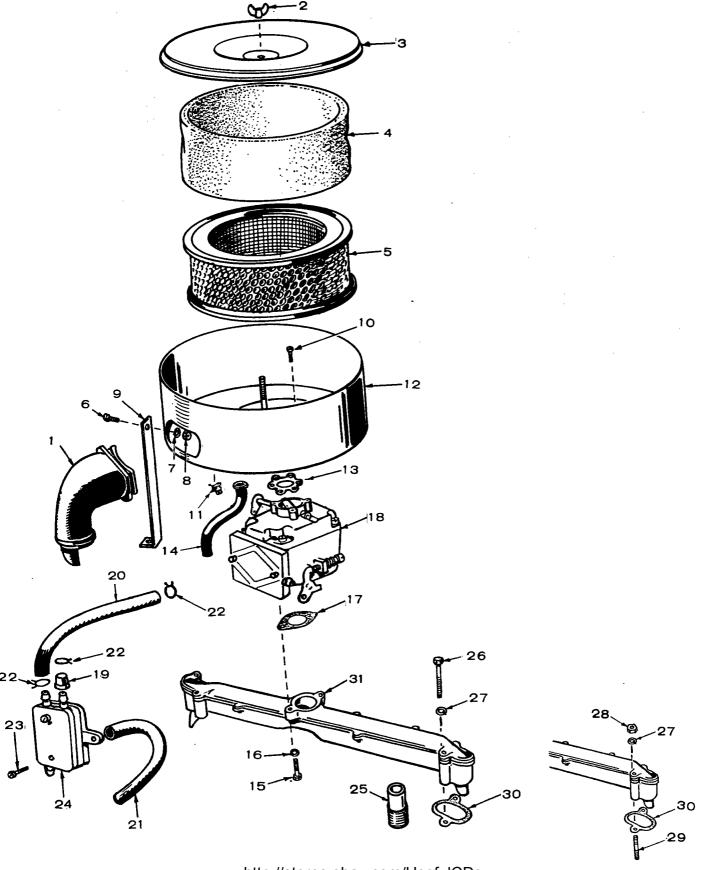


GEARCASE, OIL BASE AND OIL PUMP

REF.		QTY.	PART .	REF.	PART	QTY.	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	GEARCASE.	ASSEMBL	Y (Includes Parts Marked *)	18	120-0398	1	Plunger, Bypass Valve
			Engines With Separate Fuel Pump	19	120-0491	1	Pump, Oil (Internal parts
	103-0501	1	Begin Spec D				not sold separately)
	103-0409	1	Spec A through C	20	120-0713	1	Cup, Oil Pump Intake
			Engines With Carburetor and	21	120-0161	1	Gasket Kit - Oil Pump
			Integral Fuel Pump (Does not	22	149-1299	1	*Tube, Vacuum Line - Gearcase
			include vacuum line tube)				port
	103-0498	4	Begin Spec D	23	850-0050	4	Washer, Lock - Spring (3/8)
	103-0496	<u> </u>	Spec A through C	24	122-0359	1	Cover, Oil Outlet - Spec A thru D
•			*Bearing, Sleeve - Governor	25	122-0321	1	Gasket, Oil Outlet - Spec A thru D
2	510-0105	'	Shaft	26	526-0122	2	Washer, Flat (5/16) - Spec Athru D
_	*****	ADM ACC		27	800-0026	2	Screw, Hex Head - Spec A
3		HIM 422	EMBLY-GOVERNOR Begin Spec D				thru D (5/16-18 x 3/4")
	150-1470	1	Spec A through C	28	850-0040	2	Washer, Lock - Spring (1/4)
	150-1349	1		29	526-0066	1	Washer, Flat - Copper (3/8)
4	150-1187	ı	*Yoke, Shaft - Governor *Screw, Pan Head	30	526-0065	5	Washer, Flat - Copper (5/16)
5	815-0046	2	(8-32 x 3/8")	31	800-0032	4	Screw, Hex Head
_	540.0400		*Pin, Dowel - Cup Stop				(5/16-18 x 1-3/4)
6	516-0130	1	*Seal. Oil - Governor Shaft	32	800-0034	1	Screw, Hex Head
7	509-0008	1					(5/16-18 x 2-1/4")
8	510-0014	ı	*Ball, Bearing - Governor Shaft	33	800-0056	4	Screw, Hex Head
	500 0040	4	*Seal. Oil - Crankshaft				(3/8-16 x 2-1/2")
9	509-0040			34	800-0007	2	Screw, Hex Head
10	103-0408	1	Gasket, Gearcase				(1/4-20 x 1")
12	123-1138	1	Cap and Indicator, Oil Fill				, ,
13	102-0693	1	Gasket, Oil Base	•	- Included in	Gearcase	Assembly
14	505-0056	2	Plug, Pipe - Oil Drain				,
15	102-0730	1	Base, Oil - Includes Plugs				
16	120-0140	1	Spring, Bypass Valve				
17	801-0050	1	Screw, Hex Head				
			(0/0 04 × 4") Punces Value				

(3/8-24 x 1") - Bypass Valve

FUEL SYSTEM

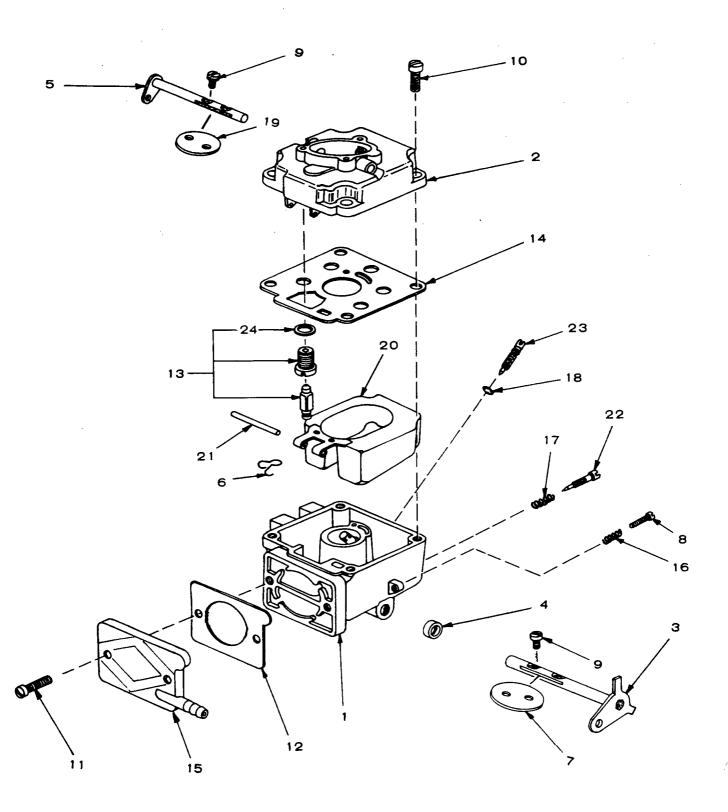


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FUEL SYSTEM

REF.		QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	140-1169	1	Tube, Air Intake	19	149-1321	1	Cap, Fuel Outlet
2	865-0020	1	Nut, Wing (1/4-20)	20	503-0664	1	Hose, Fuel - Pump to
3	140-1168	1	Cover, Air Cleaner				Carburetor
4	140-1218	1	Filter, Air - Polyurethane	21	503-0663	1	Hose, Vacuum - Pump to
5	140-1216	1	Filter, Air - Paper				Gearcase Port
6	800-0003	1	Screw, Hex Head	22	503-0301	3	Clamp, Hose (7/16")
			(1/4-20 x 1/2")	23	809-0045	2	Screw, Round Head
7	853-0013	1	Washer, Lock - Spring (1/4)				(#10 x 5/8")
8	862-0001	1	Nut, Hex (1/4-20)	24	149-1322	1	*Pump, Fuel - Vacuum, Pulse
9	140-1198	1	Support, Air Cleaner	25	505-0755	2	Nipple, Pipe (1 x 3") - Exhaust
10	815-0377	3	Screw, Round Head	26	800-0034	4	Screw. Hex Head
			(10-32 x 3/8")				(5/16-18 x 2-1/4")
11	518-0328	2	Clip, Cable				Begin Spec D
12	140-1213	1	Housing, Air Cleaner	27	850-0045	4	Washer, Lock - Spring (5/16)
13	140-1215	1	Gasket - Air Cleaner to Carburetor	28	862-0015	4	Nut, Hex (5/16-18) Spec A through C
14	123-1176	1	Tube - Crankcase Breather	29	520-0758	4	Stud (5/16-18 x 2-1/2")
15	800-0023	2	Screw, Hex Head (1/4-20 x				Spec A through C
			1-3/8")	30	154-1446	2	Gasket - Manifold to Cylinder
16	850-0040	2	Washer, Lock - Spring (1/4)				Block
17	145-0438	1	Gasket - Carburetor to	31	154-1468	. 1	Manifold, Intake
			Manifold				
18	*CARBURET	OR, COMP	LETE (Includes Mounting Gasket)	• -	See Separat	e Group fo	or Components
	142-0587	1	Begin Spec F		•	•	P
	142-0558	1	Spec A through E (For Replacement order 142-0587)				

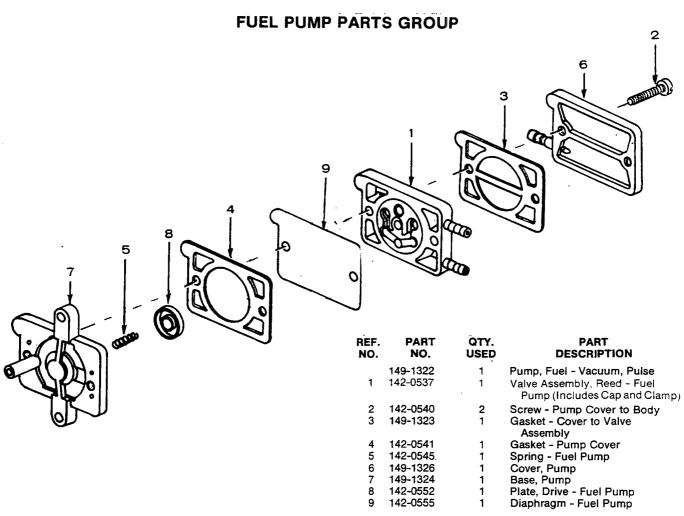
CARBURETOR PARTS



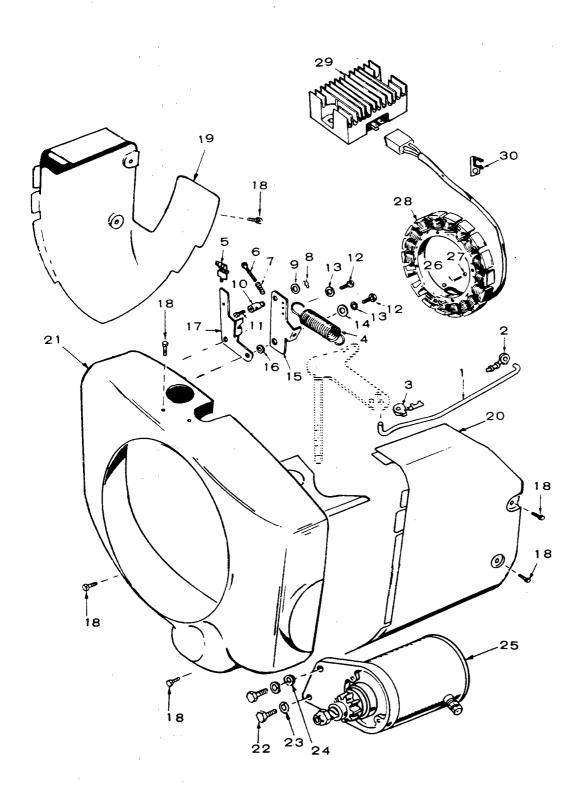
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CARBURETOR PARTS

REF. NO.		QTY. JSED	PART DESCRIPTION	REF. NO.		QTY. USED	PART DESCRIPTION
	CARBURETOR,	COMI	PLETE (Includes Mounting Gasket)	8	142-0064	· 1	Screw, Throttle Stop
	142-0587	1	Begin Spec F	9	142-0334	4	†Screw, Fly to Shaft
	142-0558	1	Spec Athrough E (For Replacement	10	142-0539	4	Screw, Upper to Lower Body
			Order 142-0587)	11	142-0539	2	Screw, Inlet Plate
	KIT, REPAIR (In	cludes	Parts Marked †)	12	142-0559	1	*Gasket, Inlet Plate
	142-0592	1	Begin Spec F	13	142-0553	1	†Valve Assembly, Float
	142-0561	1	Spec A through E	14	*GASKET,	CARBURET	OR BODY
	†KIT, GASKET (II	nclude	s Parts Marked *)		142-0572	1	Begin Spec F
	142-0591	1	Begin Spec F		142-0543	1	Spec A through E
	142-0560	1	Spec A through E	15	149-1326	1	Plate, Inlet
1		1	Body Lower (Not Sold Separately)	16	142-0544	1	Spring, Throttle Stop
2	BODY, UPPER			17	142-0282	1	†Spring, Idle Needle
	142-0573	1	Begin Spec F	18	142-0550	1	*O-Ring, Packing - Power Needle
	142-0533	1	Spec A through E	19	142-0546		Fly, Choke
3	142-0534	1	†Shaft, Throttle	20	142-0547	1	Float Assembly
4	142-0535	1	*O-Ring, Packing - Throttle	21	142-0548	1	†Shaft, Float
			Shaft	22	142-0016	1	†Needle, Idle
5	142-0536	1	Shaft, Choke	23	142-0549	1	Needle Assembly, Power
6	142-0554	1	Clip, Retaining - Float Valve	24	142-0523	1	*Gasket, Float Valve Seat
7	FLY, THROTTLE	Ξ					
	142-0584	1	Begin Spec F			in Repair Kit	
	142-0538	1	Spec A through E	*	 Included 	in Gasket Kit	



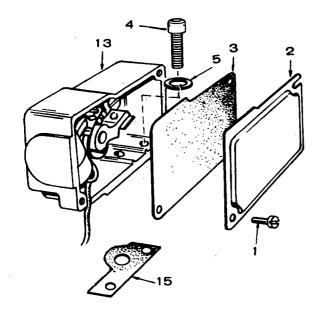
ALTERNATOR, AIR HOUSING, GOVERNOR AND STARTER



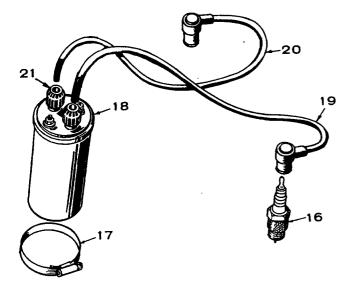
ALTERNATOR, AIR HOUSING, GOVERNOR AND STARTER

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	150-1350	1	Rod, Control - Governor	19	134-2382	1	Housing, Cylinder Air - Left
2	518-0004	1	Clip, Retaining - Control Rod	20	134-2383	1	Housing, Cylinder Air - Right
3	870-0278	1	Clip, Retaining - Control Rod	21	134-2393	1	Housing, Blower
4	150-1214	1	Spring, Governor	22	800-0028	2	Screw. Hex Head
5	518-0176	1	Clip, Cable - Throttle				(5/16-18 x 1")
6	812-0068	1	Screw, Round Head (6-32 x 1")	23	850-0045	2	Washer, Lock - Spring (5/16)
7	150-1398	1	Spring, Throttle Screw	24	526-0113	1	Washer, Flat (5/16)
8	516-0059	i	Pin, Cotter	25	MOTOR, ST	ARTER (Se	ee Separate Group for
9	526~0006	i	Washer, Flat (#4)		Compone	nts)	
10	152-0155	1	Swivel, Cable - Throttle		191-0933	1	Begin Spec B
11	815-0104	1	Screw, Round Head (8-32 x 5/16")		191-0883	1	Spec A (For Replacement Order 191-0933)
12	821-0010	. 2	Screw, Hex Head (1/4-20 x 1/2")	26	813-0108	3	Screw, Round Head
13	850-0040	2	Washer, Lock - Spring (1/4)				(10-32 x 1-1/2")
14	526-0214	1	Washer, Flat (1/4)	27	850-0030	3	Washer, Lock - Spring (#10)
15	150-1345	i	Arm, Governor Control	28	191-0885	1	Stator. Alternator (Plugs into
16	150-1269	i	Bushing, Governor Control				Regulator)
17	150-1343	1	Bracket, Governor Control	29	191-0886	1	Regulator, Voltage
18	815-0261	7	Screw, Hex Head (1/4-20 x 7/16")	30	167-0218	1	Support, Stator Lead

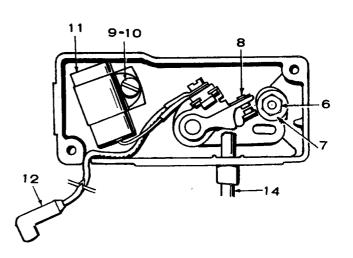
IGNITION SYSTEM



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	160-1161	1	Kit, Ignition Tune-Up (Includes Point Set and Condenser)
1	815-0358	2	*Screw, Pan Head (8-32 x 5/16")
2	160-1149	1	*Cover, Breaker Box
3	160-1148	1	*Gasket, Breaker Box
4	802-0034	2	*Screw, Socket Head (1/4-20 x 3/4")
5	850-0038	2	*Washer, Lock - Spring (1/4)
6	870-0221	1	*Nut, Hex (8-32)
7	815-0405	1	*Screw, Pan Head (8-32 x 1/2")
8	160-1154	1	*Point Set, Breaker
9	815-0403	1	*Screw, Pan Head (8-32 x 5/16")
10	850-0025	1	*Washer, Lock - Spring #8
11	312-0069	1	*Condenser
12	336-2132	1	Lead, Electrical
13	160-1158	1	Box Assembly, Breaker (Includes Parts Marked *)
14	160-1151	1	Plunger
15	160-1150	1	*Gasket, Mounting
16	PLUG, SPARK		, ,
	167-0237	2	Resistor Type
	167-0241	2	Non-Resistor Type
17	503-0311	1	Clamp, Loop
18	166-0535	1	Coil, Ignition
	CABLE, SPAR	K PLUG	
			Resistor Type
19	167-1595	1	Spec A through F (27")
20	167-1596	1	Spec A through F (16")
			Non-Resistor Type
19	167-1593	1	Spec A through E (24")
20	167-1594	1	Spec A through E (16-3/4")
21	166-0604	2	Nut, Coil (Part of 166-0535 Coil)

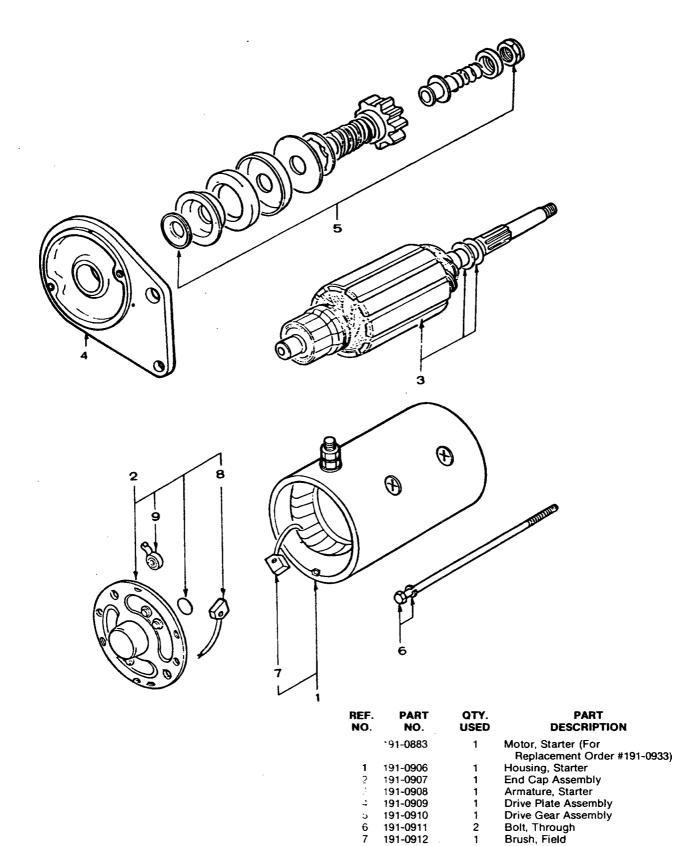






⇒65-0250 (AUGUST 1977)

STARTER PARTS - SPEC A



Brush, Ground

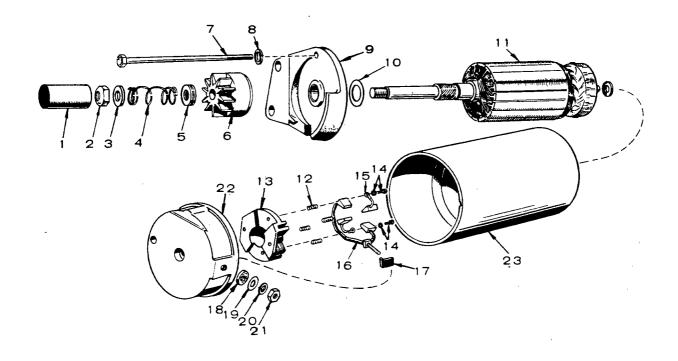
Spring, Brush

1

191-0913

191-0917

S ARIEN PARIS - BEGIN SPEC B



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	191-0933	1	Starter	16	£	1	*†Stud and Brush Assembly
1	191-1034	1	Cover, Dust	17	£	2	†Insulator - Stud
2	191-1045	1	Nut	18	£	1	†Washer, Insulating - Stud
3	191-1046	1	Washer, Flat	19	£	1	†Washer, Flat
4	191-1035	1	Spring, Anti-drift	20	£	1	†Washer, Lock
5	191-1047	1	Spacer, Dust Cover	21	£	1	†Nut. Hex
6	191-1036	1	Drive Gear Assembly	22	191-1040	1	End Cap Assembly (Includes
7	191-1048	2	Screw, Hex Head				Parts Marked †)
8	850-0040	2	Washer, Lock - Spring (1/4)	23	£	1	Housing, Starter
9	191-1037	1	Drive Plate Assembly		191-1041	1	Repair Kit (Includes Par
10	191-1038	1	Washer, Thrust				Marked *)
11	191-1039	1	Armature, Starter				
12	£	4	*†Spring, Brush	£ -	Not Sold Ser	parately -	Order Applicable Assembly or Kit.
13	£	1	†Brush Holder				40 End Cap Assembly.
14	£	2	†Screw and Lockwasher	* -	Included in t	he 191-10	41 Repair Kit.
. 15	£	2	*†Brush, Ground				

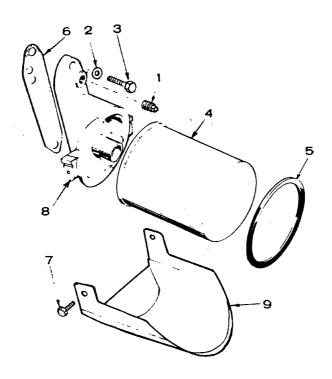
SERVICE KITS AND MISCELLANEOUS

PART NO.	QTY. USED	PART DESCRIPTION
168-0123	1	Gasket Kit, Carbon Removal
168-0124	1	Gasket Kit, Engine
522-0266	1	Overhaul Kit

OPTIONAL EQUIPMENT PARTS SECTION

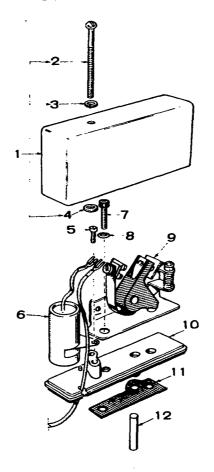
This section contains illustrated parts listing of factory installed options for these Industrial Engines. Options may not be applicable to all models; for field conversions additional parts are usually required. Optional parts listed in this section are in addition or in place of those shown in the standard engine parts section.

OPTIONAL GROUP NUMBER 1 SPIN-ON OIL FILTER



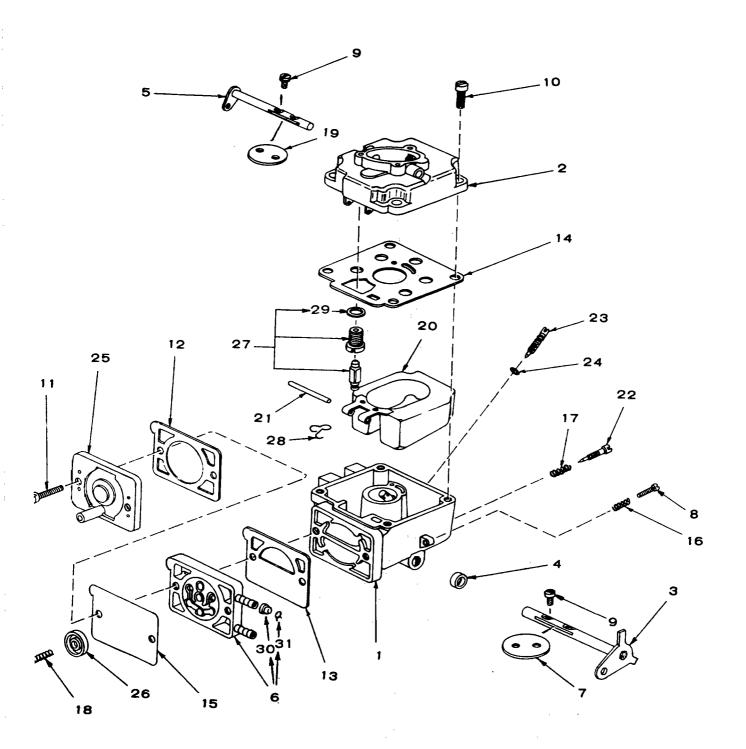
REF. NO.	PART NO.	QTY. USED	PART Description
1	502-0080	1	Plug. Adapter (1/8")
2	526-0065	2	Washer, Flat - Copper (5/16")
3	800-0028	2	Screw. Hex Head (5/16 x 1")
4	122-0338	1	Filter, Oil
5	122-0347	1	Seal, Air
.6	122-0321	1	Gasket, Filter Adapter
7	815-01 9 4	2	Screw, Hex Head W/ET Lockwasher (10-32 x 3/8")
8	122-0320	1	Adapter. Oil Filter
9	122-0360	1	Drain, Oil Filter

OPTIONAL GROUP NUMBER 2 TOP ADJUSTED BREAKER BOX



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	160-1210	1	Box Assembly, Breaker - Complete (Includes Mounting Gasket)
	160-1213	1	Kit, Ignition Tune-Up (Includes Point Set and Condenser)
1	160-1232	1	Cover Assembly (Includes parts marked *)
2	812-0108	1	*Screw, Machine - Round Head (10-24 x 1-1 2")
3	526-0008	1	*Washer, Flat (7 16")
4	509-0065	1	*"O" Ring
5	815-0358	1	Screw. Slotted - Hex Head (8-32 x 5-16")
6	312-0196	1	Condenser (30 Mfd)
7	802-0034	2	Screw, Cap - Socket Head (1/4 x 20 x 3/4")
8	850-0038	2	Washer, Lock - Spring (1/4")
9	160-1183	1	Point Assembly, Breaker
10	160-1219	1	Base, Breaker Box
11	160-1150	1	Gasket, Mounting
12	160-1151	1	Plunger

OPTIONAL GROUP NUMBER 3 CARBURETOR WITH INTEGRAL FUEL PUMP



OPTIONAL GROUP NUMBER 3 *CARBURETOR WITH INTEGRAL FUEL PUMP.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF.		USED	PART DESCRIPTION
	CARBURETO	OR. COM	PLETE (Includes Integral Fuel	14	*GASKET, C	ARBURET	OR BODY
	Pump and			• •	142-0572	1	Begin Spec F
	142-0585	1	Begin Spec F		142-0543	1	Spec A through E
	142-0531	1	Spec A through E	15	142-0555	1	*Diaphragm, Fuel Pump
	KIT, REPAIR	(Includes	Parts Marked †)	16	142-0544	1	Spring, Throttle Stop
	142-0570	1	Begin Spec F	17	142-0282	4	†Spring, Idle Needle
	142-0557	1	Spec A through E	18	142-0545	i	†Spring, Fuel Pump
	†KIT, GASKET	T (Include	s Parts Marked *)	19	142-0546	1	Fly. Choke
	142-0571	1	Begin Spec F	20	142-0547	1	Float Assembly
	142-0556	1	Spec A through E	21	142-0548	1	†Shaft, Float
1		1	Body, Lower (Not Sold	22	142-0016	1	†Needle, Idle
			Separately)	23	142-0549	1	Needle, Power
2	BODY, UPPE	R		24	142-0550	1	*O-Ring, Packing - Power Needle
	142-0573	1	Begin Spec F	25	142-0551	1	Cover, Pump
	142-0533	1	Spec A through E	26	142-0552	1	†Plate, Drive - Fuel Pump
3	142-0534	1	†Shaft, Throttle	27	142-0553	1	†Valve Assembly, Float
4	142-0535	1	*O-Ring, Packing - Throttle Shaft	28	142-0554	1	Clip, Retaining - Float Valve
5	142-0536	1	Shaft, Choke	29	142-0523	1	*Gasket, Float Valve Seat
6	142-0537	1	†Valve Assembly, Reed - Fuel	30	149-1321	1	#Cap, Fuel Outlet
_			Pump (Includes Parts Marked#)	31	503-0301	1	#Clamp, Hose (7/16")
7	FLY, THROT	TLE					
	142-0584	1	Begin Spec F	† •	 Included in 	Repair Kit	
_	142-0538	1	Spec A through E	* .	 Included in 	Gasket Kit	
8	142-0064	1	Screw, Throttle Stop				•
9	142-0334	4	†Screw, Fly to Shaft				
10	142-0539	4	Screw, Upper to Lower Body				
11	142-0540	2	Screw, Pump Cover to Body				
12	142-0541	1	*Gasket, Pump Cover				
13	142-0542	1	*Gasket, Inlet Plate				

SPECIA		TS LIST FOR MODELBF-MS		SPEC _	2270A
		R STANDARD PARTS REFER T			KEY NO
PART NO.		IAL GROUPS IN CATALOG ARE LIST			
PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3		Carburetor With Fuel Pump	,	ŧ	
110-1942	1	Block Assembly, Cylinder			
101-0436	1	Plate, Bearing			
104-0762	1	Crankshaft			
104-0783	1	Deflector, Crankshaft Oil			
105-0376	1	Camshaft (Includes CTR Pin)			
113-0188	2	Ring Set, Piston			
114-0224	2	Rod, Connecting (Includes Bolts, Nuts and Washers)			
102-0694	1	Base, Oil			
505-0056	1	Plug, Drain			
103-0011	1	Gasket, Gearcase			
503-0365	1	Clamp, Ignition Coil			
140-1159	1	Gasket-Air Cleaner to Carb.			
140-1214	1	Housing, Air Cleaner			
140-1055	1	Filter, Air-Paper			
503-0644	1	Hose, Vacuum-Pump to Crank- case Port			
149-1308	1	Spring, Vacuum Hose Support			
153-0449	1	Bracket, Choke Cable			
167-0188	1	Support, Stator Lead			
123-1179	1	Tube, Oil Fill			
123-1162	1	Cap And Indicator, Oil Fill			
123-0191	1	Gasket, Cap and Indicator - Oil Fill			
142-0495	1	Carburetor With Integral Fuel Pump (No Repair Kit Or Gasket Kit Available)			
142-0496	1	Body, Upper-Carburetor			
149-0499	1	Valve Assembly, Reed-Fuel Pump			
142-0504	1	Gasket, Inlet Plate-Fuel Pump			
142-0506	1	Gasket, Carburetor Body			
142-0529	1	Cover Assembly, Fuel Pump			
		(Includes Plunger Spring,			•
		O-Ring Retainer, E-Ring			
		Plunger Retainer, Cover			
		Plunger Button, O-Ring And Plunger Pin)			

http://stores.ebay.cdm/UsefulCDs

2270C

FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. _OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO. QTY. DESCRIPTION		PART NO.	QTY.	DESCRIPTION	
Group - 3		Carburetor With Fuel Pump	ř	į	
110-1942	1	Block Assembly, Cylinder			
101-0436	1	Plate, Bearing			
104-0762	1	Crankshaft			
104-0783	1	Deflector, Crankshaft Oil			
113-0183	2	Ring Set, Piston			
114-0224	2	Rod, Connecting (Includes Bolts, Nuts and Washers)			
102-0724	1	Base, Oil - Includes Plug			
167-0188	1	Support, Stator Lead			
140-1055	1	Filter, Air-Paper			
518-0328	1	Clip, Cable			
503-0644	1	Hose, Vacuum-Pump to Crank- case Port			
149-1308	1	Spring, Vacuum Hose Support			

http://stores.ebay.com/UsefulCDs

Dated Nov. 1, 1977

Revised Page 1 of

SPECIAL PARTS LIST FOR MODEL BF-MS

_ SPEC

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 1		Spin-On Oil Filter		1	
102-0724	1	Base, Oil - Includes Plug			
167-0188	1	Support, Stator Lead			
134-2605	1	Housing, Blower			
120-0709	1	Cup, Oil Pump Intake			
140-1055	1	Filter, Air-Paper			
503-0644	1	Hose, Vacuum-Pump To Crank- case Port			
149-1308	1	Spring, Vacuum Hose Support			• •
134-2386	1	Housing, Cylinder Air - RH			

http://stores.ebay.com/UsefulCDs

_____ SPEC _

2271E

FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO. QTY. DESCRIPTION .			PART NO.	QTY.	DESCRIPTION
Group - 1		Spin-On Oil Filter			
Group - 3		Carburetor With Fuel Pump			
110-1943	1	Block Assembly, Cylinder			
102-0724	1	Base, Oil - Includes Plug			
134-2605	1	Housing, Blower			
142-0585	1	Carburetor - With Integral			
	_	Fuel Pump			
140-1055	1	Filter, Air-Paper			
503-0740	1	Hose, Vacuum - Pump To Crankcase Port			
134-2386	1	Housing, Cylinder Air - RH			

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Nov. 1, 1977 Dated_

Revised _____

FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. -OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

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SPECIAL PARTS LIST FOR **MODEL** BF-MS SPEC 2291A
FOR STANDARD PARTS REFER TO **CATALOG** 965-0250 **KEY NO**.

- ARTICELLE ARALIRA DE ALTELAA ERF HATER BY ARALIR NA RELAMINE	
OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHE	USFD.

Group - 1				
oroup r		Spin-On Oil Filter		
Group - 3		Carburetor With Fuel Pump		
104-0794	1	Crankshaft		**************************************
105-0376	1	Camshaft - Includes Pin		N.
120-0413	1	Cup, Oil Pump Intake		
102-9694	1	Base, 0i1		
505-0056	1	Plug, Oil Drain		
103-0011	1	Gasket, Gearcase		
167-0188	1	Support, Stator Lead		
503-0365	1	Clamp, Ignition Coil		
140-1159	1	Gasket-Air Cleaner to Carb.		
140-1214	1	Housing, Air Cleaner	·	
140-1055	1	Filter, Air-Paper		
503-0644	1	Hose, Vacuum-Pump to Crank-		:
		case Port		
149-1308	1	Spring, Vacuum Hose Support		
153-0449	1	Bracket, Choke Cable		
134-2453	1	Housing, Cylinder Air-RH		
515-0146	1	Key, Stub Shaft		
110-2356	1	Block Assembly, Cylinder		
123-1179	1	Tube, Oil Fill		
123-1162	1	Cap and Indicator, Oil Fill		
142-0495	1	Carburetor With Integral		
		Fuel Pump (No Repair Kit or		
		Gasket Kit Available)		
142-0496	1	Body, Upper - Carburetor		
142-9499	1	Valve Assembly, Reed - Fuel		
		Pump		
142-0504	1	Gasket, Inlet Plate - Fuel		
142-0506	1	Pump Gasket, Carburetor Body		
142-0529	1	Cover Assembly, Fuel Pump		
142-0329	1	(Includes Plunger Spring, 0-		
		Ring Retainer, E-Ring Plunger		
		Retainer, Cover, Plunger		
		Button, O-Ring And Plunger		
		Pin)		
		1 = 11,		·

Parts not furnished by Onan Voltage Regulator

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1

1

1

1

2

505-0176 505-0056

140-1259

503-0644

149-1308

134-2606

403-1021

Nipple, Oil Drain

Filter, Air-Polyurethane

Hose, Vacuum-Pump to Crank-

Spring, Vacuum Hose Support

Plug, Oil Drain

Guard, Flywheel

Bracket, Lifting

case Port

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Dated Nov. 1, 1977 Revised Nov. 1. 1977

Page____1 ___ of___

___ SPEC

2379B

FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3 Carburetor With Fuel Pump					
520-0820	1	Stud, Wet Hole			`
120-0709	1	Cup, Oil Pump Intake		•	
102-0741	1 .	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-Polyurethane			
503-0644	1	Hose, Vacuum-Pump to Crank-			
149-1308	1	case Port Spring, Vacuum Hose Support			
403-1021	2	Bracket, Lifting			
			1		

Parts not furnished by Onan Stator Leads Voltage regulator

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Dated Nov. 1, 1977

Revised_

Group - 3		Carburetor With Fuel Pump
520-0820	1	Stud, Wet Hole
120-0709	1	Cup, Oil Pump Intake
102-0741	1	Base, Oil
505-0158	1	Cap, Oil Drain
505-0176	1	Nipple, Oil Drain
505-0056	1	Plug, Oil Drain
167-0188	1	Support, Stator Lead
134-2606	1	Guard, Flywheel
140-1259	1	Filter, Air-Polyurethane
503-0644	1	Hose, Vacuum-Pump To Crank-
		case Port
149-1308	1	Spring, Vacuum Hose Support
403-1021	2	Bracket, Lifting

Parts not furnished by Onan Voltage Regulator

http://stores.ebay.cdm/UsefulCDs

BF-MS 2425A SPECIAL PARTS LIST FOR MODEL _ _ SPEC FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED. PART NO. QTY. **DESCRIPTION** PART NO. QTY. **DESCRIPTION** 120-0709 1 Cup, Oil Pump Intake 191-0935 Stator, Alternator 1 167-0188 Support, Stator Lead 1 505-0086 2 Nipple, Half - Exhaust Parts not furnished by Onan Voltage Regulator

http://stores.ebay.com/UsefulCDs

Dated Nov. 1, 1977

Revised

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SPECIAL PARTS LIST FOR MODEL ____BF-MS_ 2425B __ SPEC FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED. PART NO. QTY. DESCRIPTION PART NO. QTY. **DESCRIPTION**

Cup, Oil Pump Intake 120-0709 1 Stator, Alternator 191-0935 1 Support, Stator Lead 1 167-0188 Clip, Wire-Top Blower Hsg. 332-0051 1 Nipple, Half - Exhaust 505-0086 2

Parts not furnished by Onan Voltage Regulator

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Dated Nov. 1, 1977

Revised.

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SPECIA	L PAR	TS LIST FOR MODEL BF-M	S	SPEC _	2425C
	FO	R STANDARD PARTS REFER	TO CATALOG	965-0250	KEY NO
1	OPTION	AL GROUPS IN CATALOG ARE LIS	TED BY GROUP	O. BELOW W	HEN USED.
PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
			T		
191-0935	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
332-0051	1	Clip, Wire-Top Blower Hsg.			
505-0086	2	Nipple, Half - Exhaust			
		had by Onan			•

Voltage Regulator

_____ SPEC _

2434A

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

			QTY.	DESCRIPTION
Group - 3	1	Carburetor With Fuel Pump		
104-0897	1	Crankshaft		
120-0709	1	Cup, Oil Pump Intake		
102-0744	1	Base, Oil - Includes Plugs		
505-0056	1	Plug, Oil Base - Square Head		
505-0247	1	Plug, Oil Base - Socket Head		
191-0935	1	Stator, Alternator		
167-0188	1	Support, Stator Lead		
505-0775	2	Nipple, Half - Exhaust		
503-0644	1	Hose, Vacuum-Pump to Crank-		
		case Port		
149-1308	1	Spring, Vacuum Hose Support		

Parts not furnished by Onan Voltage Regulator

http://stores.ebay.com/UsefulCDs

Revised _____

2434B _____ SPEC _

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

DESCRIPTION

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.
Group - 3		Carburetor With Fuel Pump		,
Group 5		ogribarecor with raci ramp		
104-0897	1	Crankshaft		
120-0709	1	Cup, Oil Pump Intake		
102-0744	1	Base, Oil - Includes Plugs		
505-0056	1	Plug, Oil Base-Square Head		
505-0247	1	Plug, Oil Base-Socket Head		
191-0935	1	Stator, Alternator		
167-0188	1	Support, Stator Lead		
505-0775	2	Nipple, Half-Exhaust		
503-0644	1	Hose, Vacuum-Pump To Crank-		
		case Port		
149-1308	1	Spring, Vacuum Hose Support		

Parts not furnished by Onan Voltage Regulator

BF-MS

2434C SPEC

FOR STANDARD PARTS REFER TO CATALOG

965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3	'	Carburetor With Fuel Pump			
104-0897	1	Crankshaft			
120-0709	ì	Cup, Oil Pump Intake			
102-0744	1	Base, Oil - Includes Plugs			
505-0056	1	Plug, Oil Base-Square Head			
505-0247	1	Plug, Oil Base-Socket Head			
191-0935	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
505-0775	2	Nipple, Half-Exhaust			
503-0644	1	Hose, Vacuum-Pump To Crank-			
		case Port			
149-1308	1	Spring, Vacuum Hose Support			

Parts not furnished by Onan Voltage Regulator

SPECIAL PARTS LIST FOR MODEL _

http://stores.ebay.com/UsefulCDs

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_ SPEC

2449A

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE L	ISTED BY GROUP NO.	BELOW WHEN USED.
----------------------------------	--------------------	------------------

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Cmaun 1	•	Spin On Oil Filton			
Group - 1 Group - 3		Spin-On Oil Filter Carburetor With Fuel Pump			
120-0709	1	Cup, Oil Pump Intake			
167-0188	1	Support, Stator Lead			
134-2605	1	Housing, Blower			
140-1055	1	Filter, Air-Paper			
503-0644	1	Hose, Vacuum-Pump To Crank- case Port			
149-1308	1	Spring, Vacuum Hose Support			
134-2386	1	Housing, Cylinder Air - RH			

Parts not furnished by Onan Flywheel Guard

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Nov. 1, 1977 Dated_ Revised _

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SPECIA		STANDARD BARTS REFER TO	CATALOG	SPEC _	2493A
		R STANDARD PARTS REFER TO AL GROUPS IN CATALOG ARE LISTE			KEY NO IEN USED.
RT NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
	•				
oup - 3		Carburetor With Fuel Pump			
0-0820	1	Stud, Wet Hole			
0-0709	1	Cup, Oil Pump Intake			
7-0188	1	Support, Stator Lead			
2-0741	1	Base, Oil			
5-0158	1	Cap, Oil Drain			
5-0176	1	Nipple, Oil Drain			
5-0056	1	Plug, Oil Drain	•		
3-9644	1	Hose, Vacuum-Pump to Crank			
, , , , ,	•	case Port			
9-1308	1	Spring, Vacuum Hose Support			
1-2606	1	Guard, Flywheel			
3-1021	2	Bracket, Lifting			
	_	arability and a second			
rte not	furnick	ned by Onan		•	
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		http://stores.ebay.com	n/UsefulCDs		
		l, 1977 Revised			

SPECIAL PARTS LIST FOR **MODEL** <u>BF-MS</u> **SPEC** <u>2493B</u> FOR STANDARD PARTS REFER TO **CATALOG** <u>965-0250</u> **KEY NO**. ___

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3	'	Carburetor With Fuel Pump			
520-0820	1	Stud, Wet Hole			
120-0709	1	Cup, Oil Pump Intake			
102-0741	1	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-Polyurethane			
503-0644	1	Hose, Vacuum-Pump To Crank case Port			
149-1308	1	Spring, Vacuum Hose Support			
403-1021	2	Bracket, Lifting			

SPEC _____2493C

FOR STANDARD PARTS REFER TO CATALOG_

965-0250

KEY NO.

	DE LIGHED DV ODOLID NO	DEL AMILIEN HARE
OPTIONAL GROUPS IN CATALOG A	RE FIZIED RA CIRCHA NO	REI DW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3	·	Carburetor With Fuel Pump	1	Ī	
520-0820	1	Stud, Wet Hole			
120-0709	1	Cup, Oil Pump Intake			
102-0741	ī	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-Polyurethane			
503-0644	1	Hose, Vacuum-Pump To Crank- case Port			
149-1308	1	Spring, Vacuum Hose Support			
403-1021	2	Bracket, Lifting			

Parts not furnished by Onan Voltage Regulator

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

SPECIAL PARTS LIST FOR MODEL _____BF-MS

SPEC

2596B

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		0 . 0 0.1 5.14			
Group - 1		Spin-On Oil Filter			
Group - 3		Carburetor With Fuel Pump			
120-0709	1	Cup, Oil Pump Intake			
102-0741	1	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
167-0188	1	Support, Stator Lead			
134-2605	1	Housing, Blower			
140-1259	1	Filter, Air-Polyurethane			
503-0644	1	Hose, Vacuum-Pump To Crank			
		case Port			
149-1308	1	Spring, Vacuum Hose Support			
134-2386	1	Housing, Cylinder Air - RH	Ē.		

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SPECIA	AL PAR	TS LIST FOR MODELBF-MS		SPEC _	2665C
	FOF	R STANDARD PARTS REFER TO	O CATALOG	965-0250	KEY NO
		AL GROUPS IN CATALOG ARE LISTI			IEN USED.
ART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 1	,	Spin-On Oil Filter			
Group - I		Spin-on off fifter			
110-2356	1	Block Assembly, Cylinder			
104-0794	1	Crankshaft			
120-0709	1	Cup, Oil Pump Intake	·		
102-0724	1	Base, Oil - Includes Plug			
191-1083	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
134-2605	1	Housing, Blower			
515-0146	1	Key, Stub Shaft			
134-2386	1	Housing, Cylinder Air - RH			
Parts not	furnis	hed by Onan			
	e Regul				v
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SPEC

2666C

FOR STANDARD PARTS REFER TO CATALOG_

965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3	,	Carburetor With Fuel Pump			
520-0820	1	Stud, Wet Hole			y mark
102-0741	1 .	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-Polyurethane			
503-0644	1	Hose, Vacuum-Pump To Crank- case Port			
149-1308	1	Spring, Vacuum Hose Support			
403-1021	2	Bracket, Lifting			
134-2938	1	Housing, Cylinder Air-RH			
134-2939	1	Housing, Cylinder Air-LH			

Parts not furnished by Onan Voltage Regulator

Dated_

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3	1	Carburetor With Fuel Pump			
520-0820	1	Stud, Wet Hole			
102-0741	1	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-Polyurethane			
503-0644	1	Hose, Vacuum-Pump To Crank-			
		case Port			
149-1308	1	Spring, Vacuum Hose Support			
403-1021	2	Bracket, Lifting			
134-2938	1	Housing, Cylinder Air-RH			*
134-2939	1	Housing, Cylinder Air-LH			

Parts not furnished by Onan Voltage Regulator

Page____1 of____1

SPECIA	I PARTS	LIST FOR MODEL	BF -MS	SPEC	2728D
	FOR S	TANDARD PARTS RE	EFER TO CATALOG_	965-0250	KEY NO
PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Community 1	,	uin On Oil Pilton			

	,	
Group - 1		Spin-On Oil Filter
Group - 3		Carburetor With Fuel Pump
102-0741	1	Base, Oil
167-0188	1	Support, Stator Lead
134-2605	1	Housing, Blower
140-1259	1	Filter, Air-Polyurethane
503-0644	1	Hose, Vacuum-Pump To Crank-
		case Port
149-1308	1	Spring, Vacuum Hose Support
403-1021	2	Bracket, Lifting
134-2386	1	Housing, Cylinder Air - RH

Parts not furnished by Onan Voltage Regulator

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_____ SPEC _

2833D

FOR STANDARD PARTS REFER TO CATALOG 965-0250 OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

KEY NO.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3	·	Carburetor With Fuel Pump	!		
520-0820	1	Stud, Wet Hole			
102-0741	- 1	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
191-1102	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
503-0644	1	Hose, Vacuum-Pump To Crank-			
		case Port			
149-1308	1	Spring, Vacuum Hose Support			
403-1021	2	Bracket, Lifting			
134-2889	1	Housing, Cylinder Air - RH			
140-1259	1	Filter, Air-Polyurethane			
134-2890	1	Housing, Cylinder Air - LH			

Parts not furnished by Onan Voltage Regulator

___ SPEC

2833E

FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

	·		PART NO.	QTY.	DESCRIPTION
Group - 2		Top Adjusted Breaker Box	1	•	
Group - 3		Carburetor With Fuel Pump			
520-0820	1	Stud, Wet Hole			
102-0741	1	Base, Oil			
505-0158	1	Cap, Oil Drain		•	
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
502-0080	1	Plug, Pipe-Oil Filter Port			
191-1102	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-polyurethane			
503-0740	1	Hose, Vacuum-Pump To Crank-	•		
		case Port			
403-1021	2	Bracket, Lifting			
134-2889	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			

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Nov. 1, 1977 Dated_

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Page

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____ SPEC _____2851D

FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3		Carburetor With Fuel Pump	1	Ē	
520-0820	1	Stud, Wet Hole			
102-0741	1	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
191-1102	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-Polyurethane			
503-0644	1	Hose, Vacuum-Pump To Crank-			
		case Port			
149-1308	1	Spring, Vacuum Hose Support			
403-1021	2	Bracket, Lifting			
134-2889	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			
505-0056	1	Plug, Oil Drain			

Parts not furnished by Onan Voltage Regulator

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2851E

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO. __-

OPTIONAL GROUPS IN CATALOG ARE LISTED BY	GROUP NO. BELOW WHEN USED.
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PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 2	•	Top Adjusted Breaker Box			
Group - 3		Carburetor With Fuel Pump			
520-0820	1	Stud, Wet Hole			
102-0741	1	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1 .	Plug, Oil Drain			
502-0080	1	Plug, Pipe-Oil Fiiter Port			
191-1102	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-Polyurethane			
503-0740	1	Hose, Vacuum-Pump To Crank- case Port			
403-1021	2	Bracket, Lifting			
134-2889	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			

SPECIAL PARTS LIST FOR MODEL BF-MS

____ SPEC ____2891D____

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3	'	Carburetor With Fuel Pump		Į.	
104-0897	1	Crankshaft			
102-0744	1	Base, Oil-Includes Plugs			
505-0056	1	Plug, Oil Base-Square Head			
505-0247	1	Plug, Oil Base-Socket Head			
191-0935	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
505-0775	2	Nipple, Half-Exhaust			
503-0644	1	Hose, Vacuum-Pump To Crank-			
		case Port			
149-1308	1	Spring, Vacuum Hose Support			

Parts not furnished by Onan Voltage Regulator

SPECIAL PARTS LIST FOR MODEL ____BF-MS 2891E SPEC

FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN LISED

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•)TV	DECODIDATION					

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 3	Į.	Carburetor With Fuel Pump	T		The second secon
104-0897	1	Crankshaft			
102-0744	1	Base, Oil - Includes Plugs			
505-0056	1	Plug, Oil Base - Square Head			
505-0247	1	Plug, Oil Base - Socket Head	**		
502-0080	1	Plug, Pipe-Oil Filter Port			
191-0935	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
505-0775	2	Nipple, Half-Exhaust			
503-0740	1	Hose, Vacuum-Pump To Crank- case Port			

Parts not furnished by Onan Voltage Regulator

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FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 1	·	Spin-On Oil Filter	1		
Group - 3		Carburetor With Fuel Pump			
110-0904	4	Rotocap, Valve Spring Retr.			
102-0724	1	Base, Oil - Includes Plug			
309-0064	1	Switch, Oil Pressure			
502-0020	1	Elbow, Oil Pressure Switch			
191-1116	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
134-2605	1	Housing, Blower			
140-1214	1	Housing, Air Cleaner			
140-1217	1	Filter, Air-Polyurethane			
140-1055	1	Filter, Air-Paper			
503-0644	1	Hose, Vacuum-Pump To Crank- case Port			
149-1308	1	Spring, Vacuum Hose Support			
403-1021	2	Bracket, Lifting			
134-3064	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			

____ SPEC

2929D

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL	GROUPS IN	CATALOG ARE	LISTED BY	GROUP NO	BELOW WHEN U	SED.
OI HORE	WILL OF O 114	UMIREUU MIL		CHICOL ITC.	CEECH HILLING	

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 1	1	Spin-On Oil Filter			
102-0783	1	Base, Oil - Includes Plug			
167-0188	1	Support, Stator Lead			
134-2605	1	Housing, Blower			
150-1368	1	Bracket, Governor Control			
150-1366	1	Link, Governor Control			
150-1367	1	Adapter, Governor Arm			
150-1369	1	Spring, Governor Return			
800-0034	2	Screw, Manifold Mounting			
520-0852	2	Stud, Manifold Mounting			
134-3064	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			
505-0086	2	Nipple, Half-Exhaust			

Parts not furnished by Onan Choke Cable Clips Voltage Regulator

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SPECIAL PARTS LIST FOR MODEL _

SPEC

2929E KEY NO.

965-0259 FOR STANDARD PARTS REFER TO CATALOG_ OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
	T			T	
Group - 1		Spin-On Oil Filter			
110-1943	1	Block Assembly, Cylinder			
102-0783	1	Base, Oil - Includes Plug			
167-0188	1	Support, Stator Lead			
134-2605	1	Housing, Blower			
150-1368	1	Bracket, Governor Control			
150-1366	1	Link, Governor Control			
150-1367	1	Adapter, Governor Arm			
150-1369	1	Spring, Governor Return			
800-0033	2	Screw, Manifold Mounting			
520-0852	2	Stud, Manifold Mounting			
134-3064	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			
505-0086	2	Nipple, Half-Exhaust			
Parts not	furnis	hed by Onan			

Choke Cable Clips Voltage Regulator

SPECIAL PARTS LIST FOR MODEL PROMISE

SPEC

2938D

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
	· •			T	
191-0935	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
332-0051	1	Clip, Wire-Top Blower Hsg.			
505-0086	2	Nipple, Half - Exhaust			

Parts not furnished by Onan Voltage Regulator

BF-MS 2938E SPECIAL PARTS LIST FOR MODEL _ _ SPEC KEY NO. FOR STANDARD PARTS REFER TO CATALOG 965-0250 OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED. PART NO. QTY. **DESCRIPTION** PART NO. QTY. **DESCRIPTION** Plug, Pipe-Oil Filter Port 502-0080 1 Stator, Alternator 191-0935 1 Support, Stator Lead 167-0188 1 Clip, Wire-Top Blower Hsg. 332-0051 1 Screw, Manifold Mounting 800-0033 4 Nipple, Half-Exhaust 505-0086 2 Parts not furnished by Onan Voltage Regulator

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PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 1	•	Spin-On Oil Filter			
Group - 3		Carburetor With Fuel Pump			
104-0921	1	Crankshaft			
520-0820	1	Stud, Wet Hole			
110-0904	4	Rotocap, Valve Spring Retr.			
102-0741	1	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
191-1102	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
134-2605	1	Housing, Blower			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-Polyurethane			
503-0644	1	Hose, Vacuum-Pump To Crank- case Port			
149-1308	1	Spring, Vacuum Hose Support			
403-1021	2	Bracket, Lifting			
134-3064	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			
505-0056	1	Plug, Oil Drain			

Parts not furnished by Onan Voltage Regulator

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SPECIAL PARTS LIST FOR MODEL	BF-MS	_ SPEC	3128E	
FOR STANDARD PARTS	REFER TO CATALOG	965-0250	KEY NO.	

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
-	T		T		
Group - 1		Spin-On Oil Filter			
Group - 3		Carburetor With Fuel Pump			
110-1943	1	Block Assembly, Cylinder			
104-0921	1	Crankshaft			
110-0904	1	Rotocap, Valve Spring Retr.			
102-0724	1	Base, Oil - Includes Plug			
502-0020	1	Elbow, Oil Line			
501-0208	1	Line, Oil-Adapter To Tee			
167-0188	1	Support, Stator Lead			
134-2858	1	Housing, Blower			
503-0365	1	Clamp, Coil Mounting			
301-4041	1	Panel, Control		4.	
308-0385	1	Switch, Key			
153-0097	1	Rod, Choke - Manual			
152-0041	2	Washer, Tension - Governor			
		Control Mounting			
302-0060	1	Ammeter (20-0-20)			
193-0068	1	Gauge, Oil Pressure			
501-0004	1	Line, Oil-Adapter To Gauge			
502-0051	1	Coupling, Pipe-Oil Gauge To			
150 0000	3	Oil Line			
150-0098	1	Spring, Governor			
150-0096	1	Stud, Governor Adjusting			
150-0621	1	Nut, Governor Adjusting			
150-1544	1	Adapter, Governor Arm			
134-2606	1	Guard, Flywheel			
800-0033	2 1	Screw, Manifold MTG-LH Side			
140-1259		Filter, Air-Polyurethane			
503-0740	1	Hose, Vacuum-Pump To Crank			
773 1077	7	case Port			
332-1873	1	Bracket Assy-Terminal Blk.			
332-0604	1	Terminal Block			
505-0057	1	Plug, Oil Line Tee			
502-0003	2	Connector, Oil Line Tee			
332-1273	1	Strip, Marker			
338-0990	1	Harness, Wiring			
134-3288	1	Housing, Cylinder Air H			
134-3277	1	Housing, Cylinder Air-LH			
515-0052	1	Key, Stub Shaft			
152-0198	1	Arm, Governor Cont Vari.			

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SPECIAL PARTS LIST FOR MODEL _____ SPEC ___

3157E

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
	'				
Group - 1		Spin- On Oil Filter			
Group - 2		Top Adjusted Breaker Box			
Group - 3		Carburetor With Fuel Pump			
110-1943	1	Block Assembly, Cylinder			
110-0904	4	Rotocap, Valve Spring Retr.			
102-0724	1	Base, Oil - Includes Plug			
167-0188	1	Support, Stator Lead			
134-2605	1	Housing, Blower			
140-1259	1	Filter, Air-Polyurethane			
503-0740	1	Hose, Vacuum-Pump To Crank- case Port			
134-3064	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			

FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO. ___ OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
	•				
Group - 1		Spin-On Oil Filter			
Group - 2		Top Adjusted Breaker Box			
110-1943	1	Block Assembly, Cylinder			
110-0904	2	Rotocap, Exhaust Valve			
102-0744	1	Base, Oil - Includes Plugs			
505-0056	1	Plug, Oil Base-Square Head			
505-0247	1	Plug, Oil Base-Socket Head			
123-1292	1	Cap and Indicator, Oil Fill			
191-1102	1	Stator, Alternator			
167-0237	2	Plug, Spark - Resistor			
134-2605	1	Housing, Blower			
150-1366	1	Link, Governor Control			
150-1368	1	Bracket, Governor Control			
815-0104	1	Screw, Choke Lever Swivel			
		#8-32 X 5/16 - Gov. Cont.			
516-0059	1	Pin, Cotter - Gov. Cont.			
152-0155	1	Swivel, Choke Lever			
167-1581	1	Cable, Spark Plug - 15" Res.			
167-1557	1	Cable, Spark Plug - 17" Res.			
150-1367	1	Adapter, Governor Arm			
800-0033	4	Screw, Manifold Mounting			
140-1430	1	Filter, Air-Polyurethane			
134-3064	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			
150-1369	1	Spring, Governor Return			

3250F _ SPEC

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 1	i	Spin-On Oil Filter		Ţ.	
Group - 3		Carburetor With Fuel Pump			
110-2357	1	Block Assembly, Cylinder			
110-1824	2	Insert, Exhaust Valve Seat			
112-0150	2	Piston And Pin			
110-2438	2	Valve, Exhaust			
110-2368	2	Valve, Intake			
110-0904	4	Rotocap, Valve Spring Retr.			
102-0724	1	Base, Oil - Includes Plug			
134-3209	1	Flywheel - Includes Ring			
		Gear			
134-2858	1	Housing, Blower			
503-0365	1	Clamp, Coil Mounting			
301-3998	1	Panel, Control			
308-0140	1	Switch, Toggle-Cont. Panel			
332-0592	1	Jumper (Ground)-Control Panel Switch			
153-0097	1	Rod, Choke - Manual			
152-0198	1	Arm, Governor Cont Vari.			
152-0041	2	Washer, Tension-Governor Control Mounting			
150-1544	1	Adapter, Governor Arm			
150-0098	1	Spring, Governor			
150-0096	1	Stud, Governor Adjusting			
150-0621	1	Nut, Governor Adjusting			
134-3212	1	Guard, Flywheel			
134-3213	1	Guard - Stationary			
800-0033	4	Screw, Manifold Mounting			
140-1055	1	Filter, Air-Paper			
503-0740	1	Hose, Vacuum-Pump To Crank- case Port			
134-3327	1	Housing, Cylinder Air-RH			
134-3263	1	Housing, Cylinder Air-LH			

Parts not furnished by Onan Voltage Regulator

SPECIA	L PART	TS LIST FOR MODEL	BF-MS		SPEC	3264F
		R STANDARD PARTS		CATALOG	965-0250	KEY NO
	OPTION	AL GROUPS IN CATALOG	ARE LISTED	BY GROUP N	IO. BELOW WH	IEN USED.
ART NO.	QTY.	DESCRIPTION		PART NO.	QTY.	DESCRIPTION
Froup - 2		Top Adjusted Breaker	e Box			

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 2	•	Top Adjusted Breaker Box	ı	ŧ	
Group - 3		Carburetor With Fuel Pump			
104-0897	1	Crankshaft			
102-0744	1	Base, Oil - Includes Plugs			
505-0056	1	Plug, Oil Base-Square Head			
505-0247	1	Plug, Oil Base-Socket Head			
502-0080	1	Plug, Pipe-Oil Filter Port			
191-0935	1	Stator, Alternator			
505-0775	2	Nipple, Half - Exhaust			
800-0033	4	Screw, Manifold Mounting			
503-0740	1	Hose, Vacuum-Pump To Crank- case Port			

Page____1 ____ of___

___ SPEC _

3265F

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USE	OPTIONAL	GROUPS IN	CATALOG	ARE LISTED BY	GROUP NO.	. BELOW WHEN USED
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PART NO.	QTY.	DESCRIPTION	PART NO.	QTV.	DESCRIPTION
Group - 2	•	Top Adjusted Breaker Box	ř	į.	
Group - 3		Carburetor With Fuel Pump			
520-0820	1	Stud, Wet Hole			
102-0741	1	Base, Oil			
505-0158	1	Cap, Oil Drain		•	
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
505-0057	1	Plug, Pipe-Oil Filter Port			
191-1102	1	Stator, Alternator			
150-1576	1	Arm, Governor Control			
134-2606	1	Guard, Flywheel			
800-0033	4	Screw, Manifold Mounting			
140-1259	1	Filter, Air-Polyurethane			
503-0740	1	Hose, Vacuum-Pump To Crank-			
		case Port			
403-1021	1	Bracket, Lifting			
134-2889	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			

Parts not furnished by Onan Governor Low Speed Stop And Swivel

3271E _ SPEC

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 2	•	Top Adjusted Breaker Box	1	į	
Group - 3		Carburetor With Fuel Pump			
520-0820	1	Stud, Wet Hole			
102-0741	1	Base, 0il			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
502-0080	1	Plug, Pipe-Oil Filter Port			
191-1102	1	Stator, Alternator			
167-0188	1	Support, Stator Lead			
134-2606	1	Guard, Flywheel			
140-1259	1	Filter, Air-Polyurethane			
503-0740	1	Hose, Vacuum-Pump To Crank- case Port			
403-1021	2	Bracket, Lifting			
134-2889	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			

Parts not furnished by Onan Governor Low Speed Stop

SPECIAL PARTS LIST FOR MODEL ______ SPEC ____

3283F FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
505-0057	1	Plug, Pipe-Oil Filter Port			
191-0935	1	Stator, Alternator			
332-0051	1	Clip, Wire-Top Blower Hsg.			
800-0033	4	Screw, Manifold Mounting			
505-0086	2	Nipple, Half-Exhaust			

SPECIAL PARTS LIST FOR **MODEL**BF-YIS

FOR STANDARD PARTS REFER TO **CATALOG**965-0250 **KEY NO**.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
	1				
Group - 1		Spin-On Oil Filter			
Group - 2		Top Adjusted Breaker Box			
Greup - 3		Carburetor With Fuel Pump			
110-1943	1	Block Assembly, Cylinder			
110-0904	4	Rotocap, Valve Spring Retr.			
102-0724	1	Base, Oil - Includes Plug			
134-2605	1	Housing, Blower			
800-0033	4	Screw, Manifold Mounting			
140-1259	1	Filter, Air-Polyurethane			
503-0740	1	Hose, Vacuum-Pump To Crank-			
		case Port			
134-3064	1	Housing, Cylinder Air - RH			
134-2890	1	Housing, Cylinder Air - LH			

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3347F

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY	GROUP NO. BELOW WHEN USED.
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PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 2	•	Top Adjusted Breaker Box		***	
Group - 3		Carburetor With Fuel Pump			
520-0820	1	Stud, Wet Hole			
102-0741	1	Base, Oil			
505-0158	1	Cap, Oil Drain			
505-0176	1	Nipple, Oil Drain			
505-0056	1	Plug, Oil Drain			
505-0057	1	Plug, Pipe-Oil Filter Port			
191-1102	1	Stator, Alternator			
150-1576	1	Arm, Governor Control			
134-2606	1	Guard, Flywheel			
800-0033	4	Screw, Manifold Mounting			
140-1259	1	Filter, Air-Polyurethane			
503-0740	1	Hose, Vacuum-Pump To Crank-			
		case Port			
403-1021	1	Bracket, Lifting			
134-2889	1	Housing, Cylinder Air-RH			
134-2890	1	Housing, Cylinder Air-LH			
		-			

Parts not furnished by Onan Governor Low Speed Stop and Swivel

SPECIAL PARTS LIST FOR MODEL BF-MS SPEC

3398F

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY	GROUP NO. BELOW WHEN USED.
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PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
505-0057	1	Plug, Pipe-Oil Filter Port			
191-0935	1	Stator, Alternator			
332-0051	1	Clip, Wire-Top Blower Hsg.			
800-0033	4	Screw, Manifold Mounting			
505-0086	2	Nipple, Half - Exhaust			

SPECIAL PARTS LIST FOR MODEL BF-MS

SPEC

FOR STANDARD PARTS REFER TO CATALOG 965-0250

KEY NO.

OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
	1				
Group - 1		Spin-On Oil Filter			
Group - 3		Carburetor With Fuel Pump			
110-1943	1	Block Assembly, Cylinder			
102-0724	1	Base, Oil-Includes Plug			
134-2605	1	Housing, Blower			
800-0033	4	Screw, Manifold Mounting			
140-1055	1	Filter, Air-Paper			
503-0740	1	Hose, Vacuum-Pump To Crank-			
		case Port			
134-2386	1	Housing, Cylinder Air - RH			

SPEC

3437F

FOR STANDARD PARTS REFER TO CATALOG_ 965~0250 KEY NO. OPTIONAL GROUPS IN CATALOG ARE LISTED BY GROUP NO. BELOW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Group - 1	•	Spin-On Oil Filter			
Group - 2		Top Adjusted Breaker Box			
Group - 3		Carburetor With Fuel Pump			
110-2453	1	Block Assembly, Cylinder			
110-1824	2	Insert, Exhaust Valve Seat			
112-0150	2	Piston and Pin			
110-2438	2	Valve, Exhaust			
110-2368	2	Valve, Intake			
110-0904	4	Rotocap, Valve Spring Retr.			
102-0724	1	Base, Oil - Includes Plug			
134-3209	1	Flywheel - Includes Ring			
		Gear			
134-2858	1	Housing, Blower			
503-0365	-	Clamp, Coil Mounting	i.		
152-0086	1	Bracket, Speed Cont. MTG.			
152-0083	1	Arm, Speed Cont. Acjusting			
152-0041	1	Washer, Tension-Speed Cont.			
		Arm			
150-1544	1	Adapter, Governor Arm			
150-0098	1	Spring, Governor			
150-0147	1	Stud, Governor Adjusting			
190-0621	1	Nut, Governor Adjusting			
134-3212	1	Guard, Flywheel			
800-0033	4	Screw, Manifold Mounting	र लो ं		
140-1055	1	Filter, Air - Paper			
503-0740	1	Hose, Vacuum-Pump To Crank-			
		case Port			
134-3327	1	Housing, Cylinder Air - RH			t .
134-3263	1	Housing, Cylinder Air - LH			
154-1669	1	Manifold, Exhaust			
155-1257	2	Clamp, Exhaust Manifold			
		The state of the s			

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FOR STANDARD PARTS REFER TO CATALOG 965-0250 KEY NO.

OPTIONAL	GROUPS IN	CATALOG	ARE LISTED BY	GROUP NO	BELOW WHEN USED.
OFLIGITATE	. Undurs III	CAIALUG	AME LIGIED BY	GRUUP NO.	. BELUW WHEN USED.

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Cmarry 3		Corin Do Oil File		***	///////////////////////////////////////
Group - 1		Spin-On Oil Filter			
Group - 3		Carburetor With Fuel Pump			
104-0992	1	Crankshaft			
112-0150	2	Piston and Pin			
110-2438	2	Valve, Exhaust			
110-2368	2	Valve, Intake			
110-0904	4	Rotocap, Valve Spring Retr.			
102-0724	1	Base, Oil - Includes Plug		<u>.</u>	
134-3209	1	Flywheel-Includes Ring Gear			
134-2858	1	Housing, Blower			
503-0365	1	Clamp, Coil Mounting			
301-3998	1	Panel, Control			
308-0140	1	Switch, Toggle-Cont. Panel			
332-0592	1	Jumper (Ground)-Control			
		Panel Switch			
153-0097	1	Rod, Choke - Manual			
152-0198	1	Arm, Governor Cont Vari.			
152-0041	2	Washer, Tension - Governor			
		Control Mounting			
150-1544	1	Adapter, Governor Arm			
150-0098	1	Spring, Governor			
150-0096	1	Stud, Governor Adjusting			
150-0621	1	Nut, Governor Adjusting			
134-3212	1	Guard, Flywheel			
134-3213	1	Guard - Stationary			
800-0033	4	Screw, Manifold Mounting			÷
140-1055	1	Filter, Air - Paper			
503-0740	1	Hose, Vacuum-Pump To Crank-			
		case Port			
134-3327	1	Housing, Cylinder Air - RH			
134-3263	1	Housing, Cylinder Air - LH			
110-2618	1	Block Assembly, Cylinder			
110-1824	2	Insert, Exhaust Valve Seat			

Parts not furnished by Onan Voltage Regulator

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