

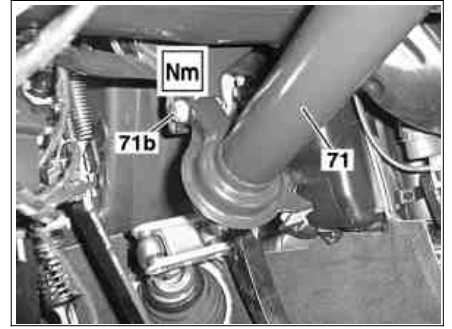
MODEL 210

Rigid steering column tube

- 71 Jacket tube
- 71b Bolts
- 91a Bolts

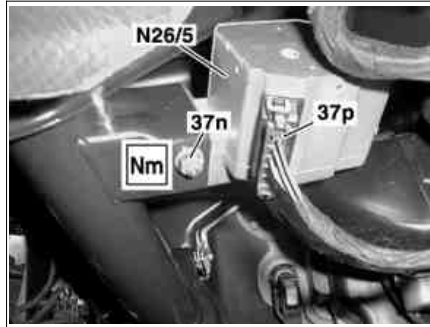


P46.10-2072-01

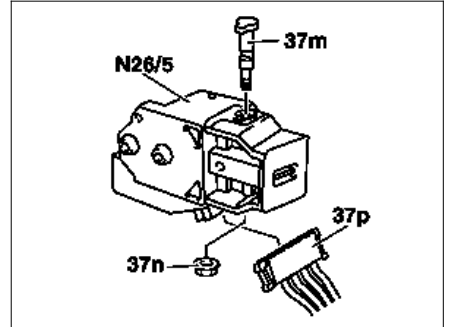


P46.10-2073-01

- 37m Mounting bolts
- 37n Nut
- 37p Plug connection
- N26/5 Electronic steering lock



P46.10-2074-01



P46.10-2075-01

Remove/install			
	Installation	Replace self-locking nuts and bolts.	
1	Position steering wheel horizontal (front wheels in straight-ahead position)		
2	Remove steering wheel		AR46.10-P-0100B
3	Remove instrument cluster		AR54.30-P-6015EA
4	Remove cover below dashboard		AR68.10-P-1500F
5	Detach upper bolts (91a) on steering column tube	Nm	*BA46.10-P-1002-03D
6	Loosen lower bolt (71b) on steering column tube (71)	i Installation: Position all bolts (91a, 71b) (it must remain possible to move the steering column tube), then tighten the upper bolts first (91a). Nm	*BA46.10-P-1001-03D
7	Remove nut (37n) from mounting bolt (37m)	Nm	*BA46.10-P-1020-03D
8	Turn electronic ignition key to position "1" and remove mounting bolt (37m) upwards	i The fixing bolts can only be removed if the electronic steering lock is unlocked.	
9	Disconnect connector (37p)		
10	Move electronic steering lock (N26/5) out of the steering column tube		
11	Install in the reverse order		

Nm Jacket tube

Number	Designation	Model 210
BA46.10-P-1001-03D	Lower bolt, steering column tube to body	Nm 20
BA46.10-P-1002-03D	Upper bolt, steering column tube to body	Nm 20
BA46.10-P-1020-03D	Nut of securing bolt of electric steering lock to steering column tube	Nm 10