

2.1 Combination Control Module (CCM) Models 170, 210

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| Hand-Held Tester (HHT) | |
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Diagnosis – Technical Changes

Version start dates/Changes/Innovations

| World wide Manuf. code | Model | LHS ¹⁾ RHS ¹⁾ | Manuf. plant | As of chassis number | Up to chassis number | As of production date | Up to production date | Type and reason for change | Reference/Remarks |
|------------------------------|-------|--|-----------------|----------------------------|----------------------------|----------------------------------|-----------------------------|----------------------------|-------------------|
| WDB | 210 | | | | | 06/96, production start up | | | |
| WDB | 170 | | | | | ??/96, production start up | | Market introduction SLK | |

1) LHS: Left hand steering
RHS: Right hand steering

Diagnosis – Diagnostic Trouble Code (DTC) Memory (CCM)

Preparation for Test

1. All fuses ok,
2. Connect the Hand-Held Tester (HHT) to X11/4, according to diagram, see section 0.



The diagnostic trouble codes (DTC's) can only be read out and erased using the Hand-Held Tester (HHT).

Model 210 Combination control module (N10-1)

Model 170 Combination control module (N10-3)

Note regarding Diagnostic Trouble Codes (DTC's):

Current diagnostic trouble codes are highlighted in black on the display. Additional detailed fault information based on fault type is displayed with nearly all diagnostic codes (DTC's) such as:

- > Ω Resistance too great
- < Ω Resistance too low
- Γ - Short circuit to ground (GND)
- Γ + Short circuit to positive (POS)
- // Open circuit

With some fault codes, additional information as well as fault frequency can be read out.

Fault frequency

Faults are noted by frequency of occurrence, i.e.: 4 periodic faults, 4 occurrences.



Model 210

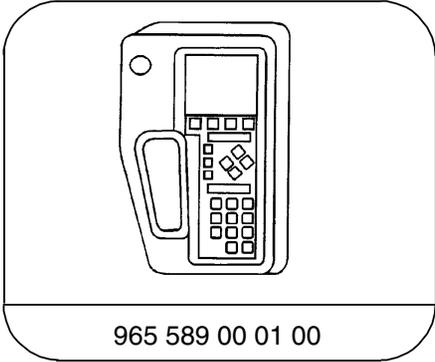
Erasing the Combination Control Module (N10-1) DTC memory, will also erase the DTC memory for the Convenience Feature (CF) and Mirror, steering column adjustment, heated mirrors (MSC).

Model 170

Erasing the Combination Control Module (N10-1) DTC memory, will also erase the DTC memory for the Convenience Feature (CF) and Retractable Hard Top (RHT).

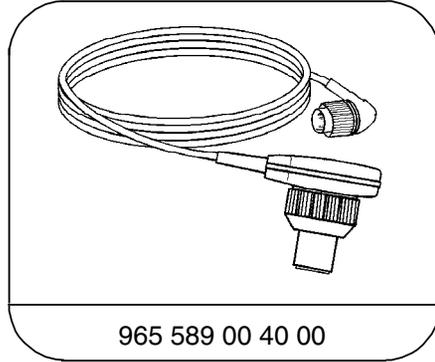
Diagnosis – Diagnostic Trouble Code (DTC) Memory (CCM)

Special Tools



965 589 00 01 00

Hand-Held-Tester



965 589 00 40 00

Test cable

Diagnosis – Diagnostic Trouble Code (DTC) Memory (CCM)

| DTC  | Possible cause | Test step/Remedy ¹⁾ |
|--|--|--|
| B1000 | Combination control module (N10-1 or N10-3). | – |
| B1010 | Circuit 30E, voltage < 9 V | – |
| B1011 | Circuit 30E, voltage > 15 V | – |
| B1013 | Circuit 15R voltage supply missing at circuit 15. | 23 ⇒ 2.0, 3.0 |
| B1014 | Circuit 49 travel direction, has no voltage at circuit 15. | 23 ⇒ 26.0 |
| B1021 | CAN data line communication with PSE interrupted. | D. M., Body and Accessories, Vol. 2, 5.3 23 ⇒ 9.0, 10.0 |
| B1024 | CAN data line LOW or combination control module (N10-1 or N10-3). | D. M., Body and Accessories, Vol. 2, 5.3 23 ⇒ 9.0, 10.0 |
| B1025 | CAN data line HIGH or combination control module (N10-1 or N10-3). | D. M., Body and Accessories, Vol. 2, 5.3 23 ⇒ 9.0, 10.0 |
| B1115 | Rear window defroster switch >25 s, Γ1+ | 23 ⇒ 22.0 |
| B1217 | <i>Non-USA vehicles only, continue to next test step.</i> | |
| B1406 | Dome lamp control wire Γ1+ from combination control module (N10-1 or N10-3) or N10-1 or N10-3. | 23 ⇒ 18.0 |
| B1407 | Entrance/exit lamp wiring Γ1+ or combination control module (N10-1) | 23 ⇒ 17.0 |

1) Observe Preparation for Test, see 22.

Diagnosis – Recalling Actual values with HHT

The following tests and activations are possible via the **Hand-Held Tester**

Preparation for Test

1. Fuses ok,
2. Battery voltage 11 – 14 V.
3. Ignition: **ON**
4. Connect the Hand-Held Tester (HHT) to X11/4, according to diagram, see section 0.

CAUTION!

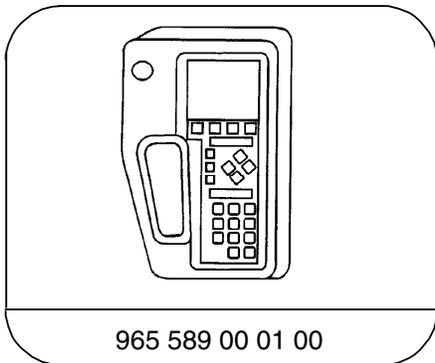
Model 210

Erasing the Combination Control Module (N10-1) DTC memory, will also erase the DTC memory for the Convenience Feature (CF) and Mirror, steering column adjustment, heated mirrors (MSC).

Model 170

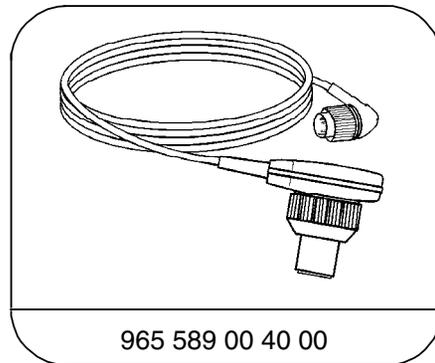
Erasing the Combination Control Module (N10-3) DTC memory, will also erase the DTC memory for the Convenience Feature (CF) and Retractable Hard Top (RHT).

Special Tools



965 589 00 01 00

Hand-Held-Tester



965 589 00 40 00

Test cable

Diagnosis – Recalling Actual

| Actual value  | Possible cause | Test step/Remedy ¹⁾ |
|---|-----------------------------------|--|
| 01 | Circuit 15R | 23 ⇒ 3.0 |
| 02 | Circuit 15 | 23 ⇒ 2.0 |
| 03 | Circuit 49 | 23 ⇒ 26.0 |
| 04 | Circuit 49a | 23 ⇒ 27.0 |
| 05 | Rear window defroster switch | 23 ⇒ 22.0 |
| 06 | Rear window heating | 23 ⇒ 22.0 |
| 07 | Low voltage | – |
| 08 | Over voltage | – |
| 09 | Interior lamp | 23 ⇒ 18.0 |
| 10 | Entrance/exit lamp | 23 ⇒ 17.0 |
| 11 | Intermittent windshield wiper | 23 ⇒ 9.0 |
| 12 | Windshield wiper stage 1 | 23 ⇒ 9.0 |
| 13 | Windshield wiper stage 2 | 23 ⇒ 9.0 |
| 14 | Circuit 86, windshield wiper wash | 23 ⇒ 10.0 |
| 15 | Circuit 31b, windshield wiper | 23 ⇒ 15.0 |
| 16 | Windshield wiper locked up | Visual inspection of wiper motor (M6/1). |

¹⁾ Observe Preparation for Test, see 22.

Diagnosis – Complaint Related Diagnostic Chart

| Complaint/Problem | Possible cause | Test step/Remedy ¹⁾ |
|--|--|--|
| No. 1 Windshield wiper does not function. | Circuit 15R, 31 voltage supply Combination switch (S4) Combination control module (N10-1 or N10-3) | 23 ⇒ 3.0, 8.0 23 ⇒ 9.0 23 ⇒ 11.0, 14.0 |
| No. 2 Windshield wiper wash function does not function. | Combination switch (S4) | 23 ⇒ 10.0 |
| No. 3 Windshield wiper interval wipe does not function. | Combination switch (S4) Combination control module (N10-1 or N10-3) | 23 ⇒ 9.0 23 ⇒ 11.0 |
| No. 4 Windshield wiper stage 1 does not function. | Combination switch (S4) Combination control module (N10-1 or N10-3) | 23 ⇒ 9.0 23 ⇒ 12.0 |
| No. 5 Windshield wiper stage 2 does not function. | Combination switch (S4) Combination control module (N10-1 or N10-3) | 23 ⇒ 9.0 23 ⇒ 13.0 |
| No. 6 With ignition on , windshield wiper can not be switched off. | Wiper motor (M6/1) | 23 ⇒ 15.0 |
| No. 7 Non-USA vehicles only, continue to next test step. | | |
| No. 8 Entrance/exit lamps (E17/3, E17/4, E17/5, E17/6) do not illuminate. | Left/right front door switch (S17/3, S17/4) Left/right rear door switch (S17/5, S17/6) CAN data line Combination control module (N10-1) PSE control module (A37) | 23 ⇒ 17.0 |

¹⁾ Observe Preparation for Test, see 22.

Diagnosis – Complaint Related Diagnostic Chart

| Complaint/Problem | Possible cause | Test step/Remedy ¹⁾ |
|--|---|-------------------------------------|
| No. 9 Front dome lamp (E15/1 or E15/2) does not illuminate. | Left/right front door switch (S17/3, S17/4) Left/right rear door switch (S17/5, S17/6) CAN data line Combination control module (N10-1 or N10-3) PSE control module (A37) | 23 ⇒ 18.0 |
| No. 10 Front dome lamp (E15/1 or E15/2) does switch off after approx. 5 minutes. | Combination control module (N10-1 or N10-3) | 23 ⇒ 19.0 |
| No. 11 Entrance/exit lamps (E17/3, E17/4, E17/5, E17/6) do not switch off after approx. 5 minutes. | Combination control module (N10-1) | 23 ⇒ 20.0 |
| No. 12 Rear dome lamp (E15/3) does not illuminate. | Front dome lamp (E15/2) Rear dome lamp (E15/3) | 23 ⇒ 21.0 |
| No. 13 Rear window defroster does not function. | A/C pushbutton control module (N22) defroster switch Voltage supply circuit 30, 31 CAN data lines Combination control module (N10-1 or N10-3) PSE control module (A37) | 23 ⇒ 22.0 23 ⇒ 23.0 23 ⇒ 24.0 |
| No. 14 LED in defroster switch for rear window does not illuminate. | Combination control module (N10-1 or N10-3) | 23 ⇒ 25.0 |
| No. 15 Turn signal system does not function. | Cockpit switch group (S6/1) Combination control module (N10-1 or N10-3) | 23 ⇒ 26.0 23 ⇒ 27.0 |

¹⁾ Observe Preparation for Test, see 22.

Diagnosis – Complaint Related Diagnostic Chart

| Complaint/Problem | Possible cause | Test step/Remedy ¹⁾ |
|--|---|--------------------------------|
| No. 16 Module box blower motor (M2/2) does not function. | Module box blower motor (M2/2) Combination control module (N10-1 or N10-3) | 23 ⇒ 28.0 23 ⇒ 28.0 |

¹⁾ Observe Preparation for Test, see 22.

Electrical Test Program – Component Locations

Model 210 Wiper System

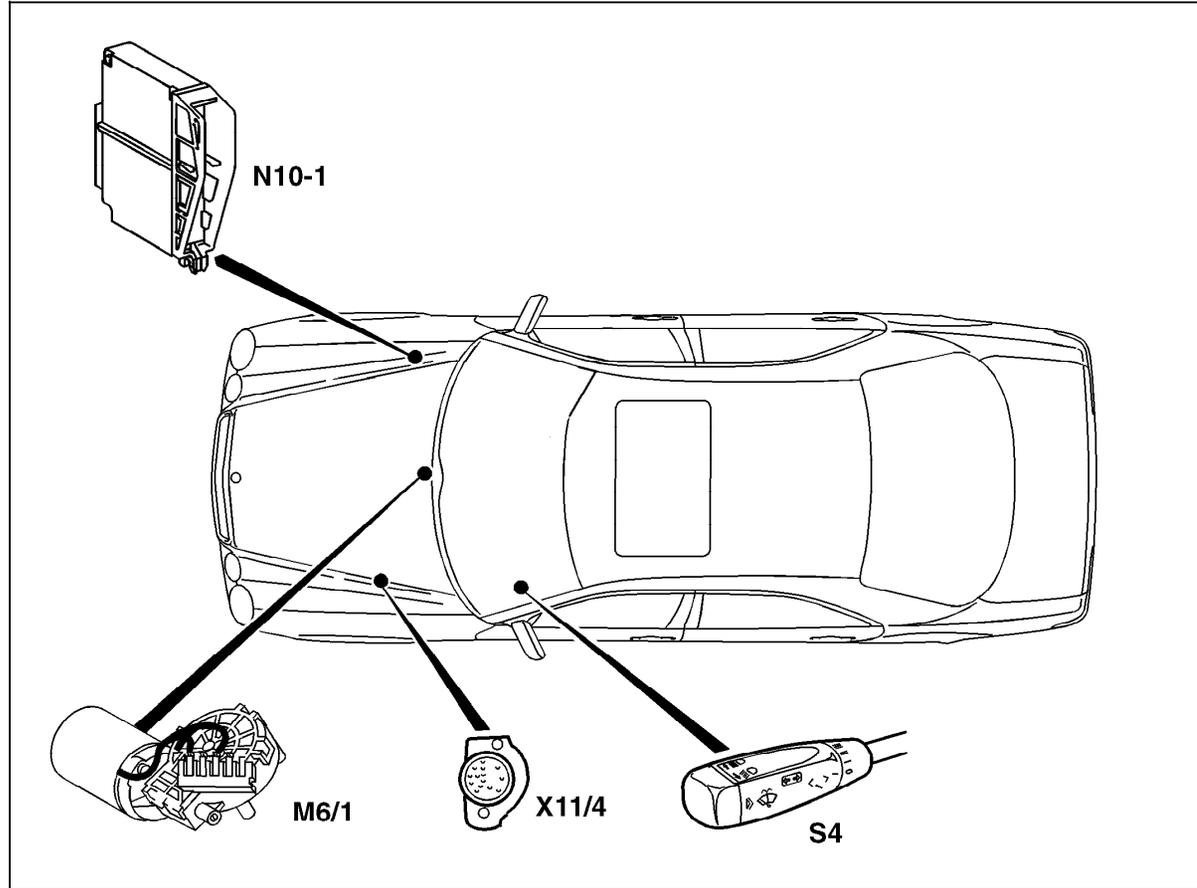


Figure 1

- M6/1 Wiper motor
- N10-1 Combination control module
- S4 Combination switch
- X11/4 Date link connector (DTC readout)

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Electrical Test Program – Component Locations

Model 210 Interior Lighting

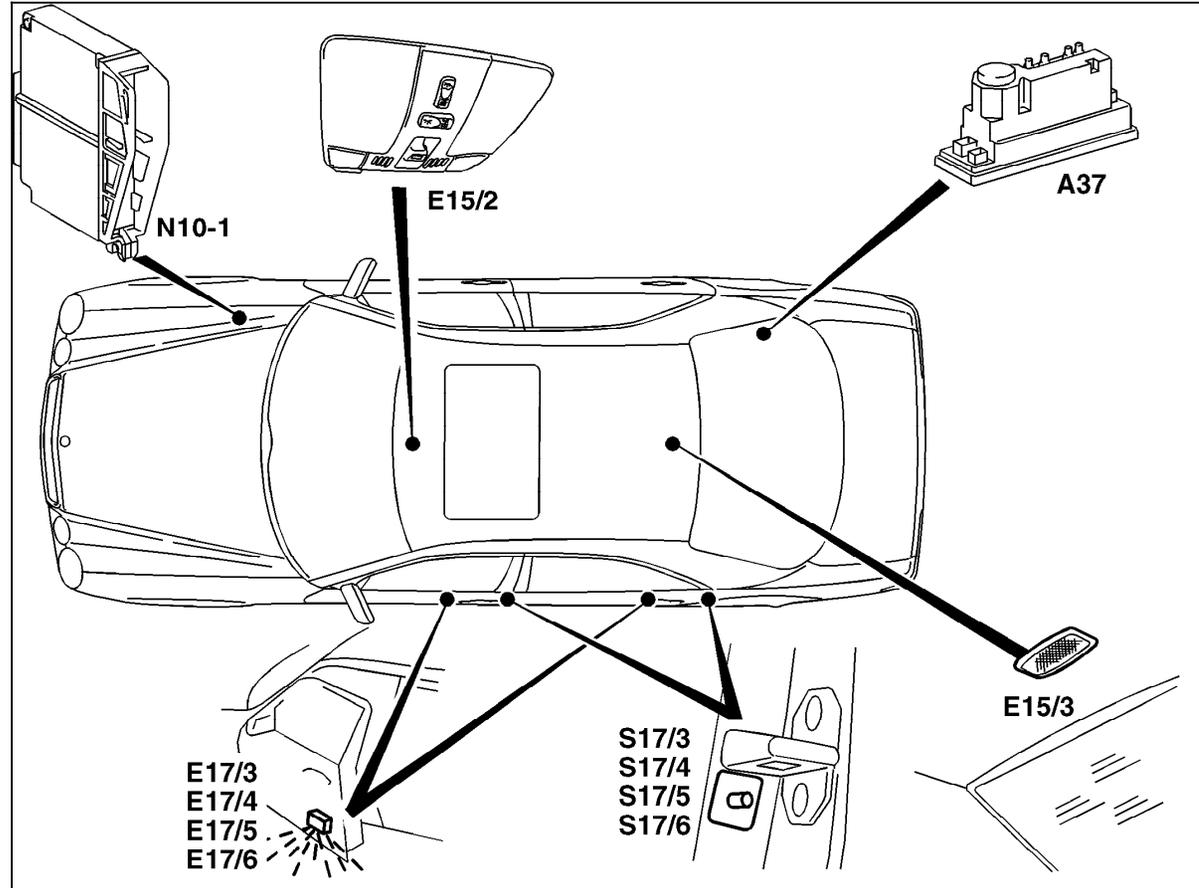


Figure 2

- A37 PSE control module, combined functions
- E15/2 Front dome lamp (with shut-off delay and front reading lamp)
- E15/3 Rear dome lamp
- E17/3 Left front door entrance/exit lamp
- E17/4 Right front door entrance/exit lamp
- E17/5 Left rear door entrance/exit lamp
- E17/6 Right rear door entrance/exit lamp
- N10-1 Combination control module
- S17/3 Left front door switch
- S17/4 Right front door switch
- S17/5 Left rear door switch
- S17/6 Right rear door switch

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Electrical Test Program – Component Locations

Model 210 Heated rear window

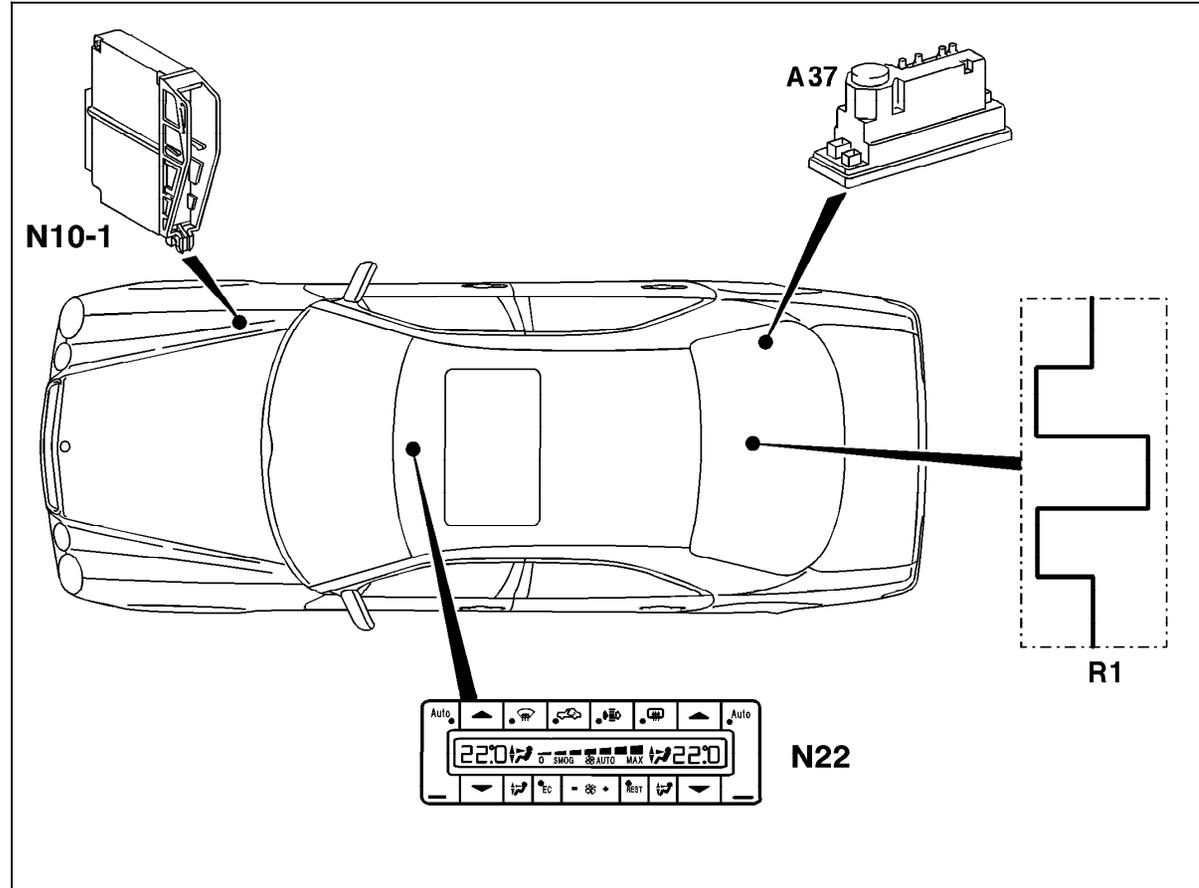


Figure 3

- A37 PSE control module, combined functions
- N10-1 Combination control module
- N22 A/C pushbutton control module (Automatic A/C)
- R1 Rear window defroster element

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Electrical Test Program – Component Locations

Model 210

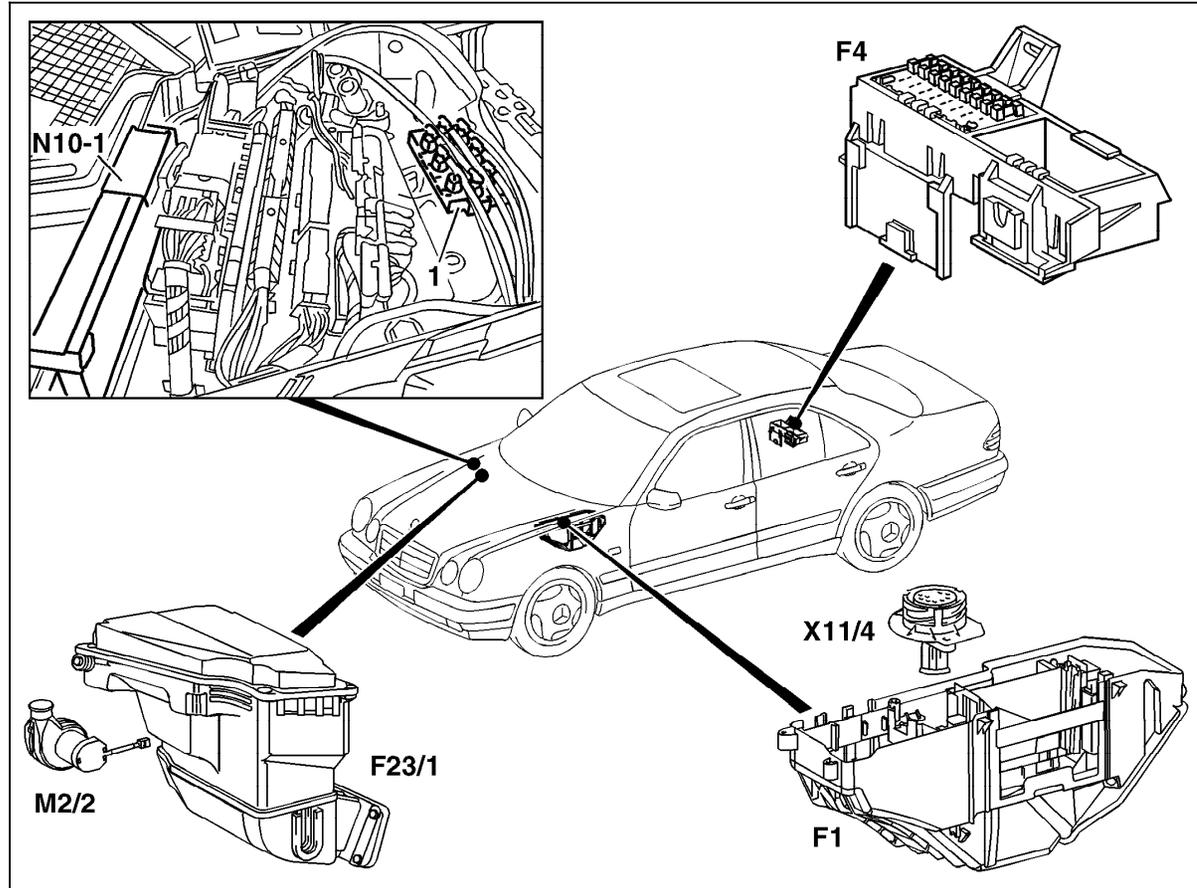


Figure 4

| | |
|-------|-----------------------------------|
| F1 | Fuse and relay box |
| F4 | Rear fuse box |
| F23/1 | Control module box |
| M2/2 | Module box blower motor |
| N10-1 | Combination control module |
| X11/4 | Data link connector (DTC readout) |

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Electrical Test Program – Component Locations

Model 170 Wiper System

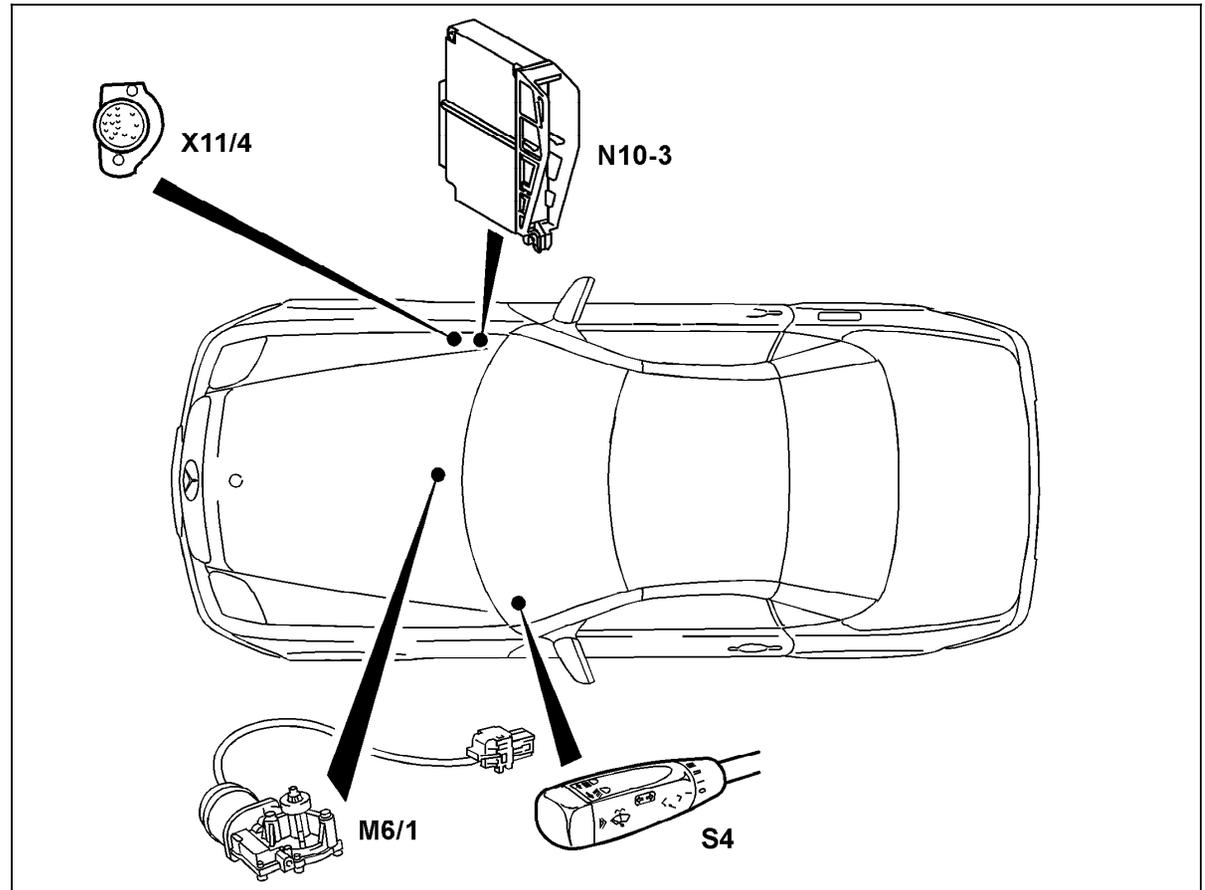


Figure 5

- M6/1 Wiper motor
- N10-3 Combination control module
- S4 Combination switch
- X11/4 Data link connector (DTC readout)

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Electrical Test Program – Component Locations

Model 170 Interior Lighting

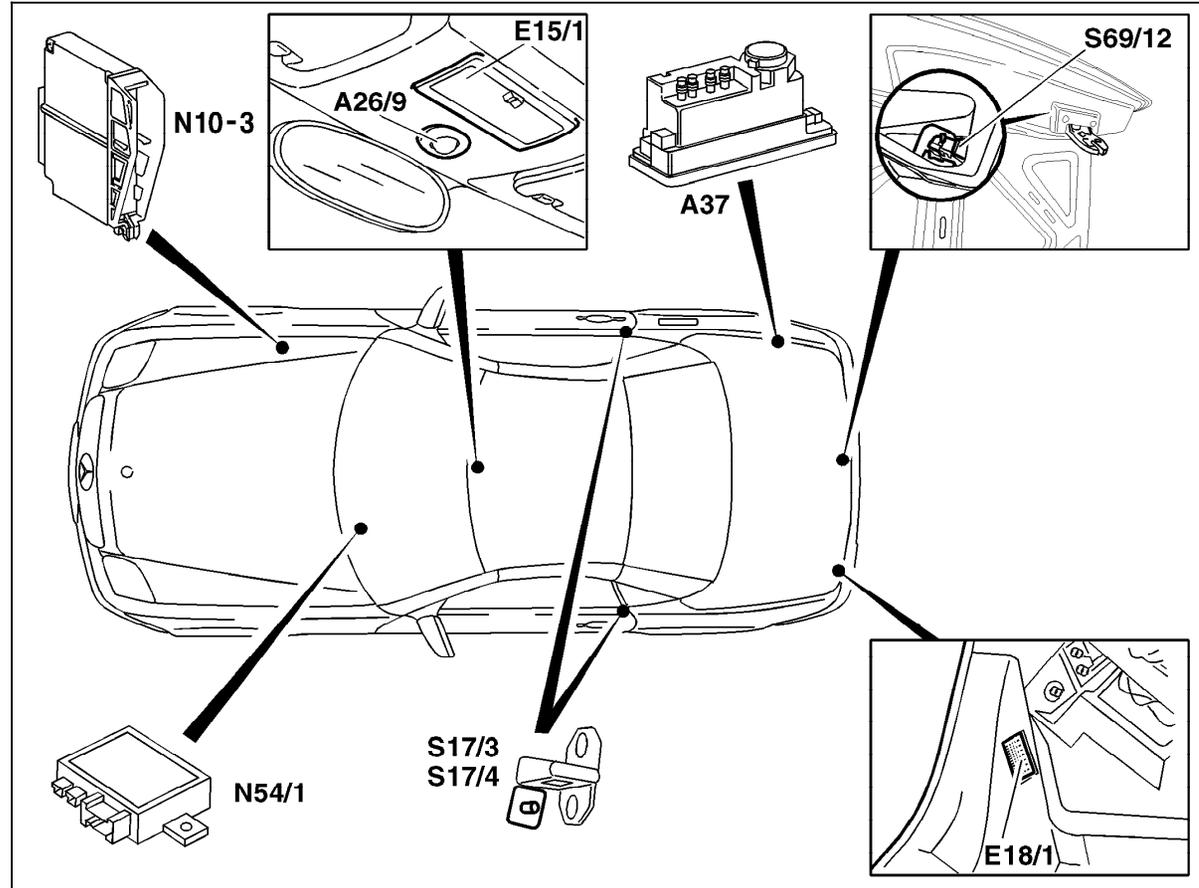


Figure 6

- A26/9 RCL receiver (roof frame)
- A37 PSE control module
- E15/1 Front dome lamp (with switch)
- E18/1 Trunk lamp
- N10-3 Combination control module
- N54/1 IR DAS control module
- S17/3 Left front door switch
- S17/4 Right front door switch
- S69/12 Rotary latch selector switch, trunk lock/trunk illumination

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Electrical Test Program – Component Locations

Model 170 Heated Rear Window

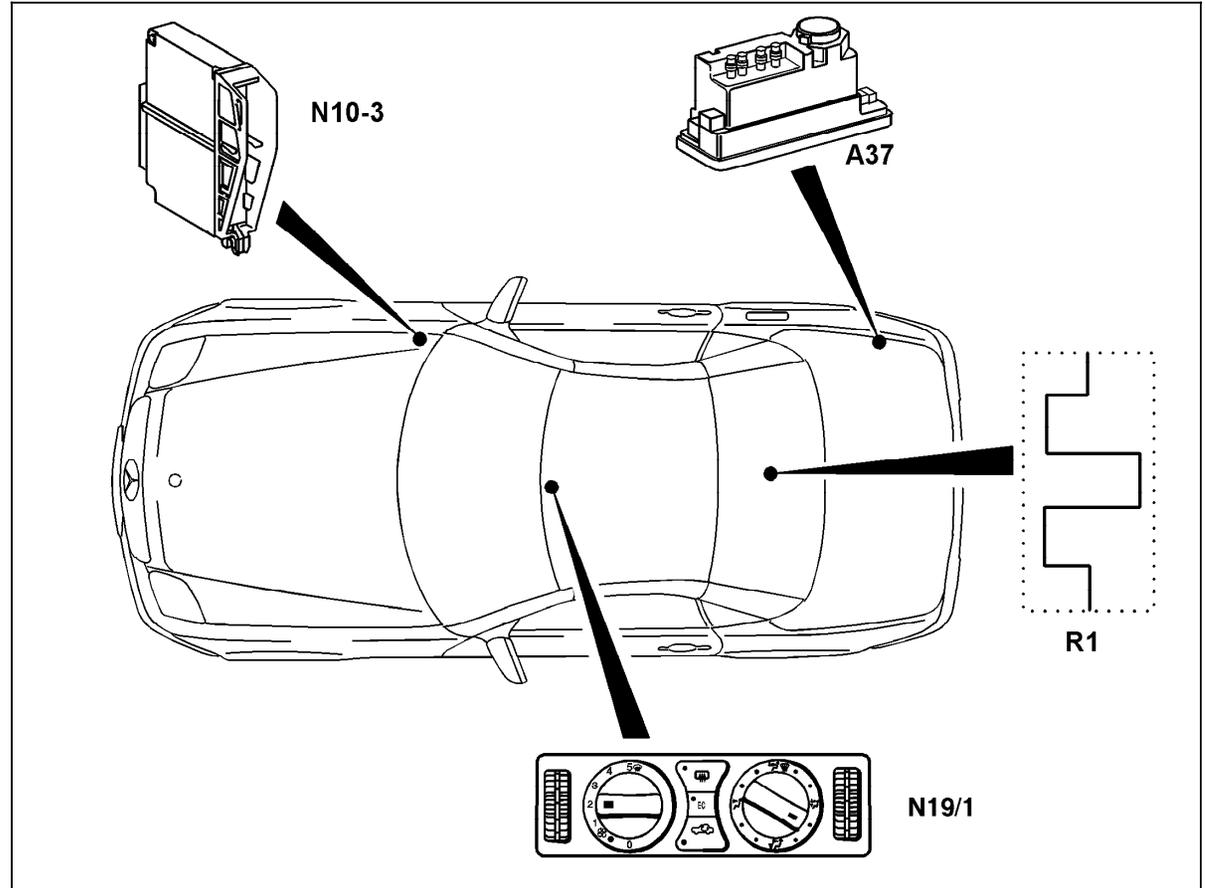


Figure 7

- A37 PSE control module
- N10-3 Combination control module
- N19/1 A/C pushbutton control module (Tempmatic)
- R1 Rear window defroster element

U67.29-0205-06

Electrical Test Program – Component Locations

Model 170

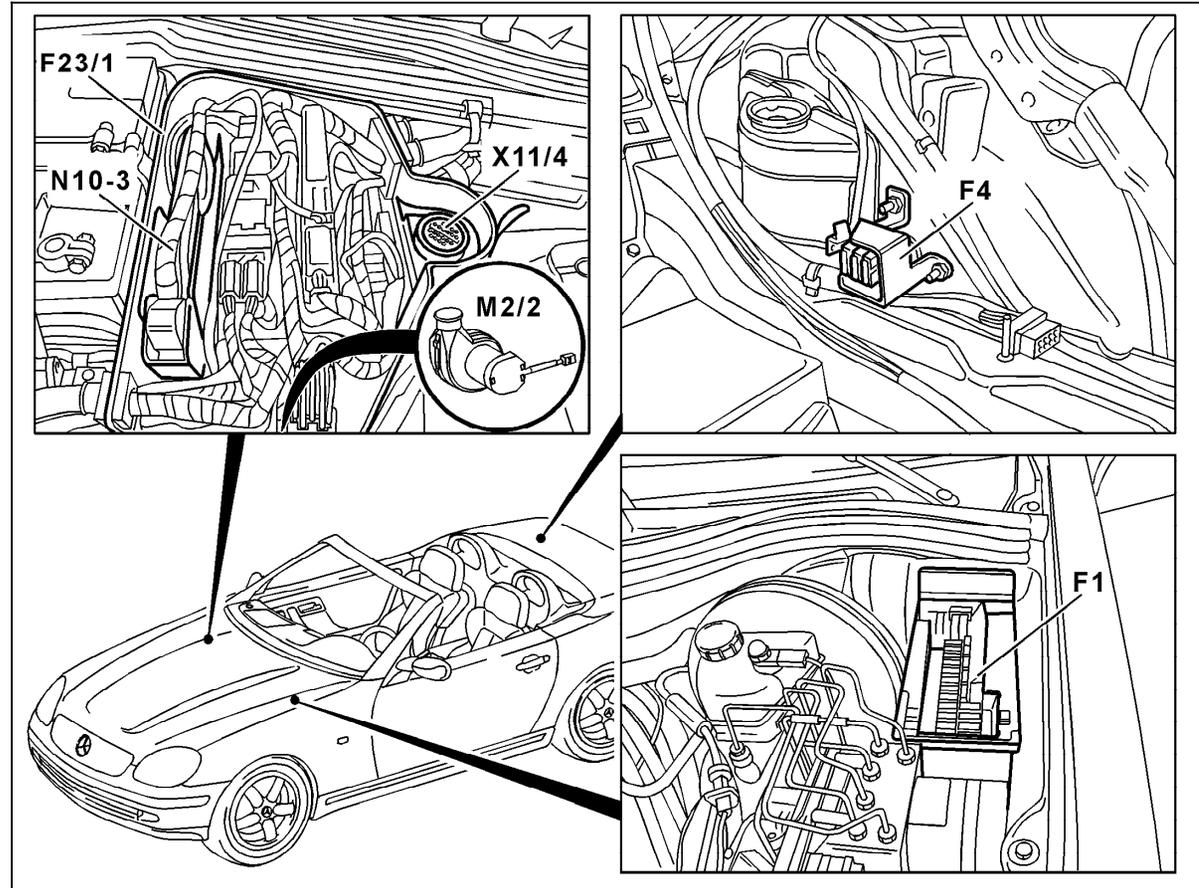
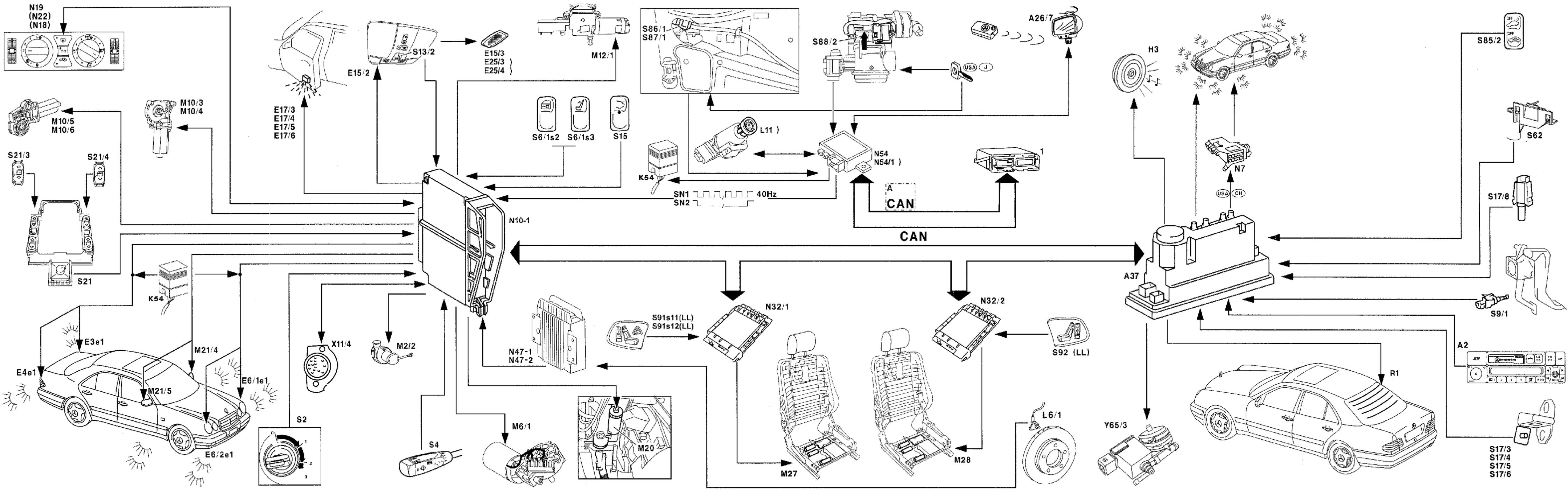


Figure 8

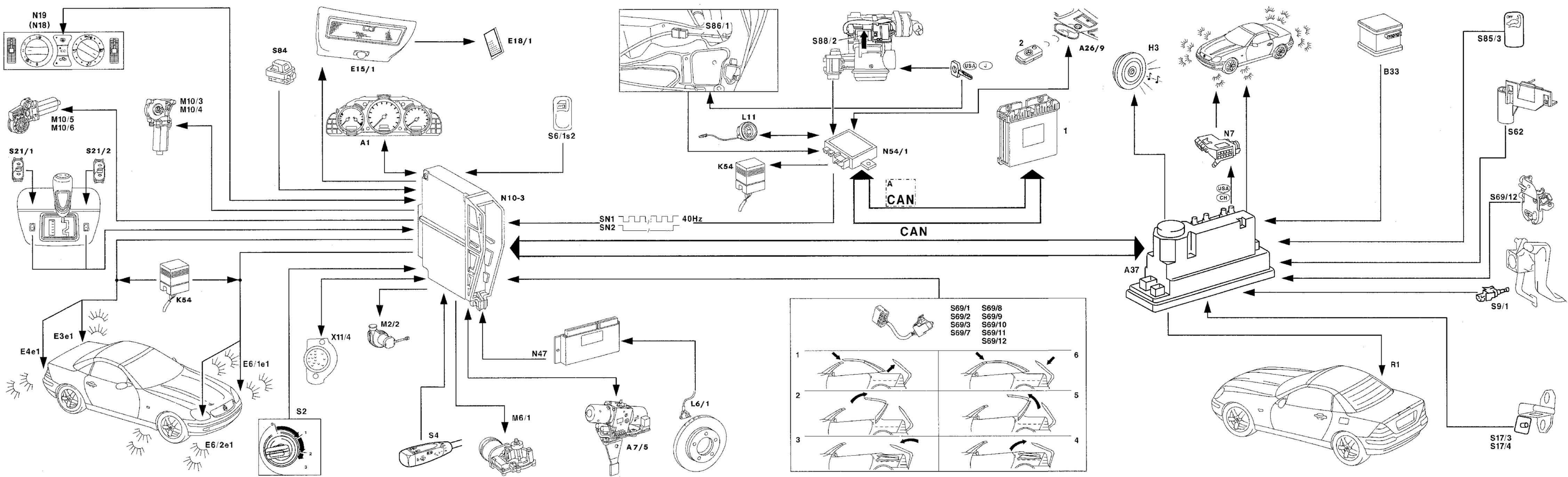
- F1 Fuse and relay box
- F4 Fuse box in trunk
- F23/1 Control module box
- M2/2 Module box blower motor
- N10-3 Combination control module
- X11/4 Data link connector (DTC readout)

P54.21-0214-06



Electrical Test Program – Connection of Components

| | | | |
|--------|--|--------|---|
| A2 | Radio | N7 | Exterior lamp failure monitoring module |
| A26/7 | RCL receiver (interior rearview mirror) | N10-1 | Combination control module |
| A37 | PSE control module, combined functions | N22 | A/C pushbutton control module (Automatic A/C) |
| E3e1 | Turn signal lamp | N32/1 | Left front ESA control module (with memory) |
| E4e1 | Turn signal lamp | N32/2 | Right front ESA control module (with memory) |
| E6/1e1 | Turn signal | N47-1 | ASR/SPS control module |
| E6/2e1 | Turn signal | N47-2 | ETS/SPS control module |
| E15/2 | Front dome lamp (with shut-off delay and front reading lamp) | N54 | RCL control module |
| E15/3 | Rear dome lamp | N54/1 | IR DAS control module |
| E17/3 | Left front door entrance/exit lamp | R1 | Rear window defroster element |
| E17/4 | Right front door entrance/exit lamp | S2 | Starter switch |
| E17/5 | Left rear door entrance/exit lamp | S4 | Combination switch |
| E17/6 | Right rear door entrance/exit lamp | S6/1s2 | Interior switch (CL) |
| E25/3 | Left D-pillar interior lamp | S6/1s3 | RHR unlocking switch |
| E25/4 | Right D-pillar interior lamp | S9/1 | Stop lamp switch (4-pole) |
| H3 | Alarm horn | S13/2 | Sliding/pop-up roof switch |
| K54 | Locking confirmation relay module | S15 | Remote trunk release switch |
| L6/1 | Left front axle VSS sensor | S17/3 | Left front door switch |
| L11 | Transponder coil | S17/4 | Right front door switch |
| M2/2 | Module box blower motor | S17/5 | Left rear door switch |
| M6/1 | Wiper motor | S17/6 | Right rear door switch |
| M10/3 | Left front power window motor (voltage supply) | S17/8 | Trunk lamp switch |
| M10/4 | Right front power window motor (voltage supply) | S21 | Center console switch group |
| M10/5 | Left rear power window motor | S21/3 | Left rear power window switch |
| M10/6 | Right rear power window motor | S21/4 | Right rear power window switch |
| M12/1 | Sliding/pop-up roof | S62 | Engine hood switch (ATA) |
| M20 | ESC motor | S86/1 | Left front door lock switch (CF) ^{USA} |
| M21/4 | Electrically adjustable and heated driver-side outside rearview mirror (with memory) | S87/1 | Right front door lock switch (CF) ^{USA} |
| M21/5 | Electrically adjustable and heated front passenger outside rearview mirror (with memory) | S88/2 | Rotary tumbler/trunk lid microswitch ^{USA} |
| M27 | Left front ESA motor group (with memory) | S91 | Left front ESA switch group (with memory) |
| M28 | Right front ESA motor group (with memory) | S91s11 | Steering column up/down switch |
| N7 | Exterior lamp failure monitoring module | S91s12 | Steering column in/out switch |
| N10-1 | Combination control module | S92 | Right front ESA switch group (with memory) |
| N22 | A/C pushbutton control module (Automatic A/C) | X11/4 | Data link connector (DTC readout) |
| N32/1 | Left front ESA control module (with memory) | Y65/3 | RTR control valve (CL) |
| N32/2 | Right front ESA control module (with memory) | | |
| N47-1 | ASR/SPS control module | A | CAN-version |
| N47-2 | ETS/SPS control module | SN1 | Lock switch circuit 1 (disarm) |
| | | SN2 | Lock switch circuit 2 (arm) |
| | | 1 | Engine control module |



Electrical Test Program – Connection of Components

| | | | |
|--------|---|--------|---|
| A1 | Instrument cluster | S6/1s2 | Interior switch (CL) |
| A7/5 | Retractable hardtop hydraulic unit | S9/1 | Stop lamp switch (4-pole) |
| A26/9 | RCL receiver (roof frame) | S17/3 | Left front door switch |
| A37 | PSE control module, combined functions | S17/4 | Right front door switch |
| E3e1 | Turn signal lamp | S17/8 | Trunk lamp switch |
| E4e1 | Turn signal lamp | S21/1 | Left front power window switch (front center console) |
| E6/1e1 | Turn signal | S21/2 | Right front power window switch (front center console) |
| E6/2e1 | Turn signal | S62 | Engine hood switch (ATA) |
| E15/1 | Front dome light (with switch) | S69/1 | Retractable hardtop closed limit switch (right pin) |
| E18/1 | Trunk lamp | S69/2 | Retractable hardtop locked limit switch (right rotary switch) |
| H3 | Alarm horn | S69/3 | Retractable hardtop locked limit switch (left rotary switch) |
| K54 | Locking confirmation relay module | S69/7 | Trunk lid closed/locked left limit switch |
| L6/1 | Left front axle VSS sensor | S69/8 | Trunk lid closed/locked right limit switch |
| L11 | Transponder coil | S69/9 | Trunk lid open limit switch |
| M2/2 | Module box blower motor | S69/10 | Trunk divider closed limit switch |
| M6/1 | Wiper motor | S69/11 | Retractable hardtop open/stored limit switch |
| M10/3 | Left front power window motor (voltage supply) | S69/12 | Rotary latch selector switch, trunk lock/trunk illumination |
| M10/4 | Right front power window motor (voltage supply) | S84 | Power soft top switch |
| M10/5 | Left rear power window motor | S85/3 | ATA status/towing protection switch |
| M10/6 | Right rear power window motor | S86/1 | Left front door lock switch (CF) (USA) |
| N7 | Exterior lamp failure monitoring module | S88/2 | Rotary tumbler/trunk lid microswitch (USA) |
| N10-3 | Combination control module | X11/4 | Data link connector (DTC readout) |
| N19/1 | A/C pushbutton control module (Tempmatic) | | |
| N47 | Traction systems control module | A | CAN-version |
| N54 | RCL control module | SN1 | Lock switch circuit 1 (disarm) |
| R1 | Rear window defroster element | SN2 | Lock switch circuit 2 (arm) |
| S2 | Starter switch | 1 | Engine control module |
| S4 | Combination switch | 2 | IR transmitter key |

Electrical Test Program – Preparation for Test

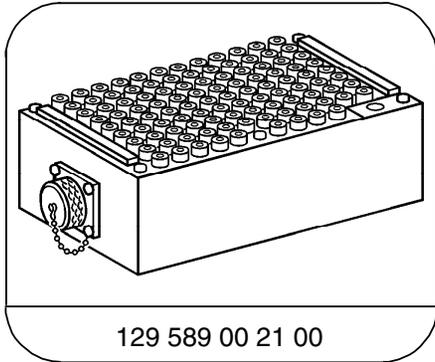
Preparation for Test:

1. Battery voltage 11 – 14 V,
2. Fuses ok,
3. Disconnect battery negative cable prior to disconnecting or connecting any connectors on the combination control module (N10-1 or N10-3) (fault codes will be otherwise stored in DTC memory in error).

Electrical wiring diagrams:

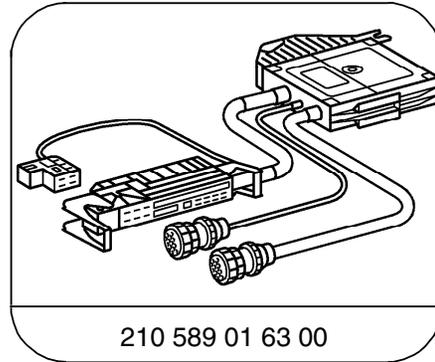
Electrical Troubleshooting Manual, Model 170, (please see future ETM)
Model 210, Volume 2, group 54

Special Tools



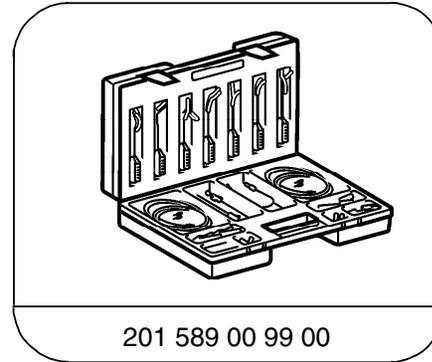
129 589 00 21 00

126-pin socket box



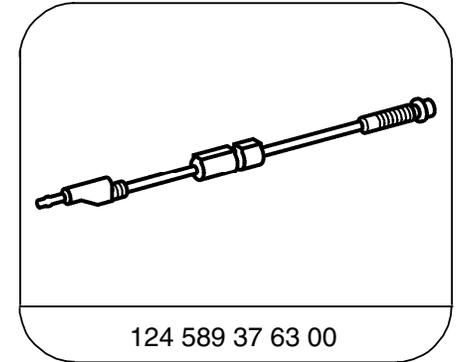
210 589 01 63 00

78-pin test cable



201 589 00 99 00

Electrical connecting set



124 589 37 63 00

Fused cable

Conventional tools, test equipment

| Description | Brand, model, etc. |
|--------------------------|-----------------------------|
| Multimeter ¹⁾ | Fluke models 23, 83, 85, 87 |

¹⁾ Available through the MBUSA Standard Equipment Program.

2.1 Combination Control Module (CCM)

Models 170, 210

Electrical Test Program –

Model 170

Connection Diagram - Socket Box

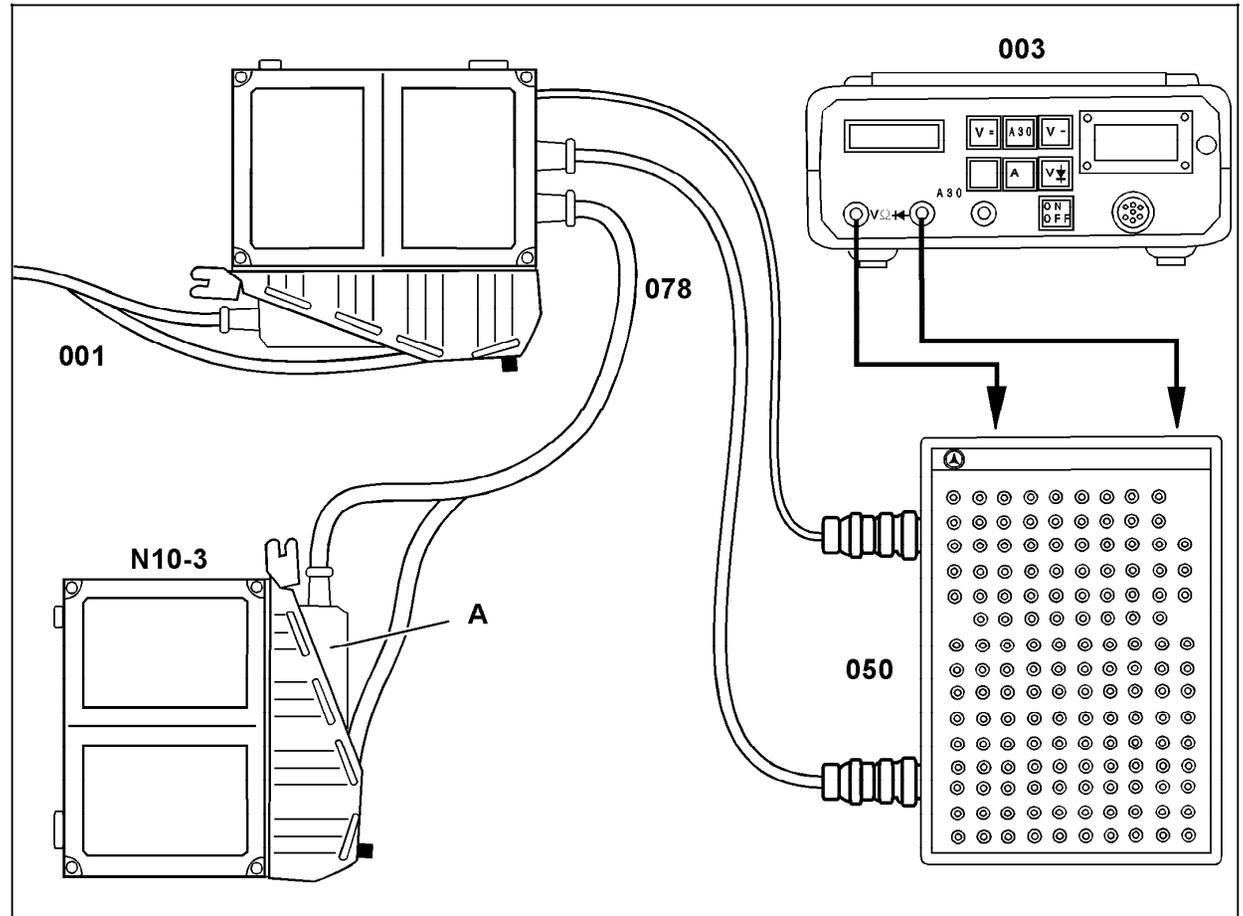


Figure 1

| | |
|-------|-----------------------------|
| 001 | Vehicle harness |
| 003 | Multimeter |
| 050 | Socket box (126-pole) |
| 078 | Test cable 210 589 01 63 00 |
| A | Coupling (63 pole) |
| N10-3 | Combination control module |

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Electrical Test Program –

Model 210

Connection Diagram - Socket Box

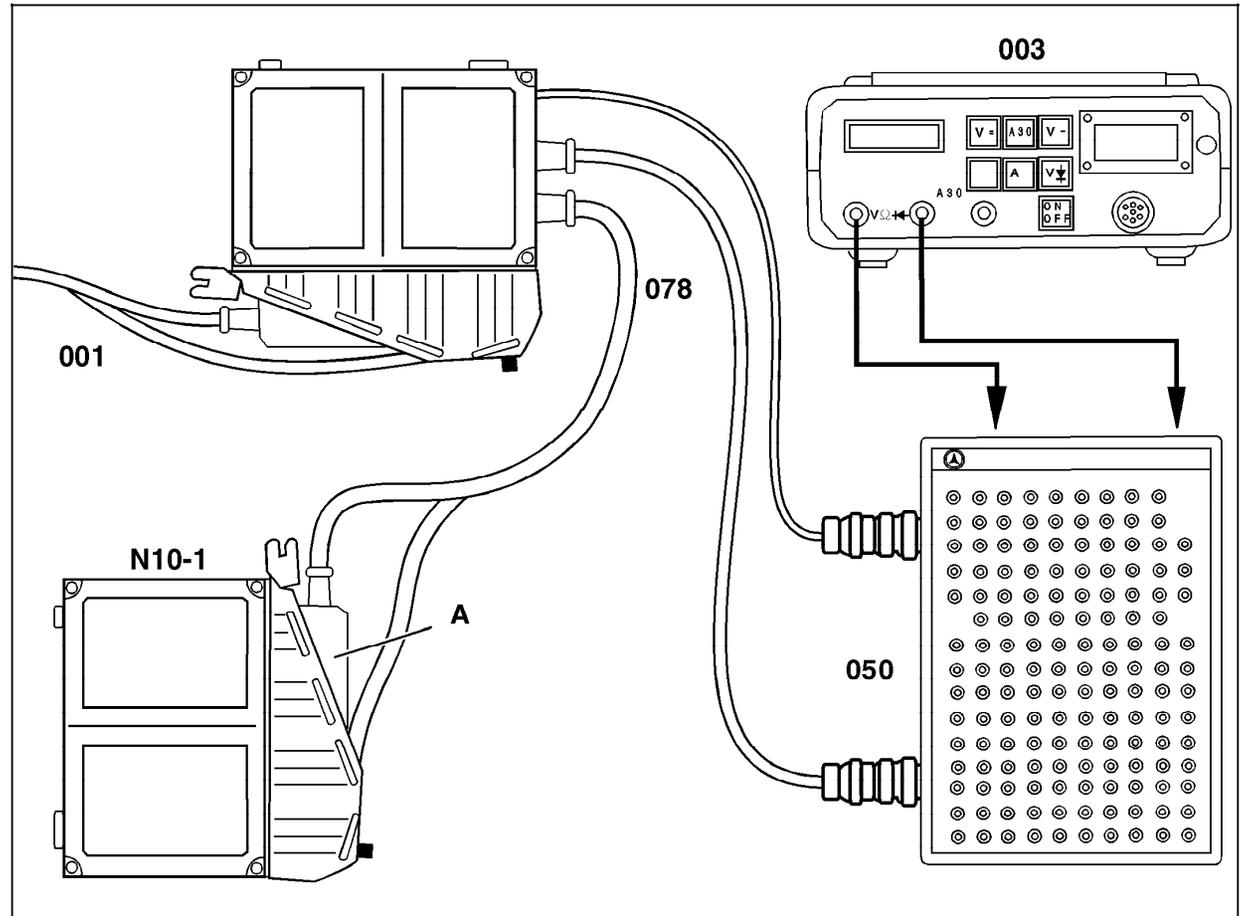
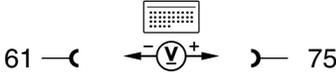
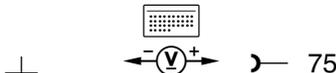
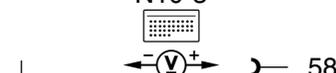
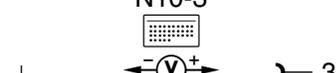


Figure 2

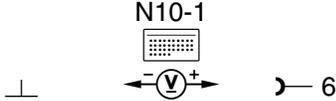
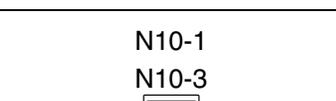
| | |
|-------|-----------------------------|
| 001 | Vehicle harness |
| 003 | Multimeter |
| 050 | Socket box (126-pole) |
| 078 | Test cable 210 589 01 63 00 |
| A | Coupling (63 pole) |
| N10-1 | Combination control module |

P82.40-0215-06

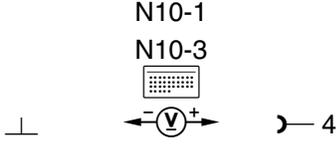
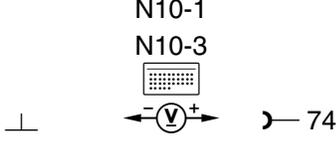
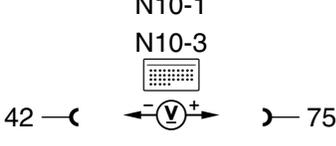
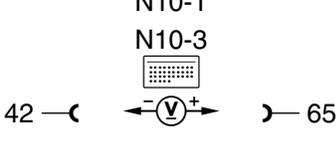
Electrical Test Program – Test

| ⇒ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
|-----|---|--|---|---------------------|---------------|-----------------------|
| 1.0 | B1011 | Voltage supply Circuit 30E, 31E | <p>N10-1 N10-3</p>  | | 11 – 14 V | Wiring, ⇒ 1.1 |
| 1.1 | | Voltage supply Circuit 30E | <p>N10-1 N10-3</p>  | | 11 – 14 V | Wiring. |
| 2.0 | B1013 | Voltage supply Circuit 15 | <p>N10-1 N10-3</p>  | Ignition: ON | 11 – 14 V | Wiring. |
| 3.0 | B1013 | Voltage supply Circuit 15R | <p>N10-1 N10-3</p>  | Ignition: ON | 11 – 14 V | Wiring. |

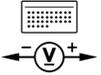
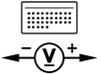
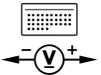
Electrical Test Program – Test

| ⇒ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
|-----|---|---|---|----------------------|---------------|-----------------------|
| 4.0 | | Voltage supply Circuit 30C Driver, mirror, steering column memory |  | | 11 – 14 V | Wiring. |
| 5.0 | | Voltage supply Circuit 30A, 31A Front window motor |  | Ignition: OFF | 11 – 14 V | Wiring, ⇒ 5.1 |
| 5.1 | | Voltage supply Circuit 30A, Front window motor |  | Ignition: OFF | 11 – 14 V | Wiring. |
| 6.0 | | Voltage supply Circuit 30B, 31B Rear window motor |  | Ignition: OFF | 11 – 14 V | Wiring, ⇒ 6.1 |

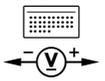
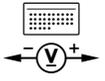
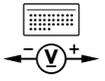
Electrical Test Program – Test

| ⇒ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
|-----|---|---|--|--|--|--|
| 6.1 | | Voltage supply Circuit 30B Rear window motor |  | Ignition: OFF | 11 – 14 V | Wiring. |
| 7.0 | | Vehicle speed signal (VSS) Activated by combination control module (N10-1 or N10-3) |  | Ignition: ON Rotate left front wheel (approx. 1 turn/second). | 5 V | Wiring Traction systems control module (N47) |
| 8.0 | | Voltage supply Circuit 31 Wiper |  | | 11 – 14 V | Wiring. |
| 9.0 | | Combination switch (S4) Activated by combination control module (N10-1 or N10-3) |  | Ignition: ON Touch wipe Interval wipe Stage 1 Stage 2 | 6.8 – 8.6 V 3.3 – 4.2 V 6.8 – 8.6 V 11 – 14 V | Wiring, Combination switch (S4). |

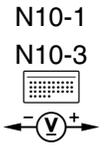
Electrical Test Program – Test

| ⇒ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
|------|---|--|--|---|----------------------------------|-------------------------------------|
| 10.0 | | Combination switch (S4) Wash function Activated by combination control module (N10-1 or N10-3) | N10-1 N10-3  | Ignition: ON Combination switch (S4) perform: wash function | 11 – 14 V | Wiring, Combination switch (S4). |
| 11.0 | | Wiper system Interval wipe Activate wiper motor (M6/1) via combination control module (N10-1 or N10-3) | N10-1 N10-3  | Ignition: ON Combination switch (S4) set at: Interval wipe. | Stepped voltage 11 – 14 V | ⇒ 9.0, N10-1 or N10-3 |
| 12.0 | | Wiper system stage 1 Activate wiper motor (M6/1) via combination control module (N10-1 or N10-3) | N10-1 N10-3  | Ignition: ON Combination switch (S4) set at: stage 1 | 11 – 14 V | ⇒ 9.0, N10-1 or N10-3 |

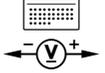
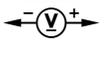
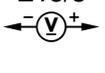
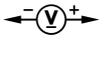
Electrical Test Program – Test

| ⇒ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
|------|---|---|---|--|---------------|--------------------------------|
| 13.0 | | Wiper system stage 2 Activate wiper motor (M6/1) via combination control module (N10-1 or N10-3) | N10-1 N10-3  | Ignition: ON Combination switch (S4) set at: stage 2 | 11 – 14 V | ⇒ 9.0, N10-1 or N10-3 |
| 14.0 | | Wiper motor (M6/1) Circuit 31 Activated by combination control module (N10-1 or N10-3) | N10-1 N10-3  | Ignition: OFF | 11 – 14 V | ⇒ 8.0, N10-1 or N10-3 |
| 15.0 | | Wipe system circuit 31b Activate combination control module (N10-1 or N10-3) via wiper motor (M6/1) | N10-1 N10-3  | Ignition: ON Wiper arm “parked”. | < 1 V | Wiring, Wiper motor (M6/1). |
| 16.0 | | Non-USA vehicles only, continue to next test step. | | | | |

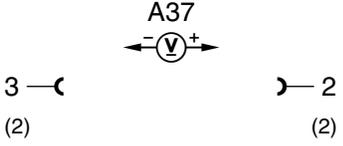
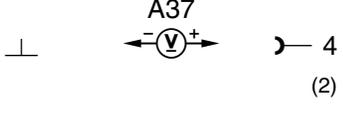
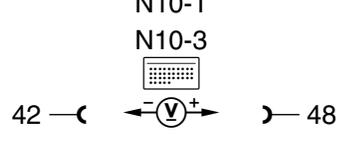
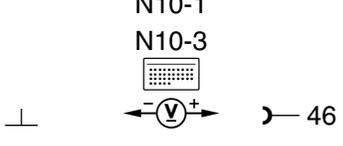
Electrical Test Program – Test

| ⇒ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
|------|---|--|--|---|---|---|
| 18.0 | | <p>Front dome lamp (E15/1 or E15/2) Activated by combination control module (N10-1 or N10-3)</p> | <p>N10-1 N10-3 </p> | <p>Ignition: OFF Both switches of E15/ 1 or E15/2 in center position. Door: open Door: closed, after approx. 8 seconds delay (soft dim).</p> <p>Model 170 only Trunk lid open Trunk lid: closed, after approx. 8 seconds delay (soft dim)</p> | <p>11 – 14 V < 1 V 11 – 14 V < 1 V</p> | <p>Wiring, Left/right front door switches (S17/3, S17/4), Left/right rear door switches (S17/5, S17/6), D.M. Body and Accessories, Vol. 2, 5.3, 23 ⇒ 5.0–8.0, CAN-data lines, D.M. Body and Accessories, Vol. 2, 5.3, 23 ⇒ 9.0, 10.0, N10-1 or N10-3, PSE control module (A37).</p> <p>Model 170 only Rotary latch selector switch, trunk lock/trunk illumination (S69/12)</p> |

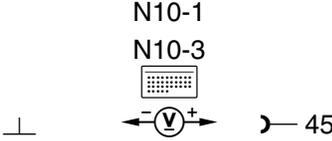
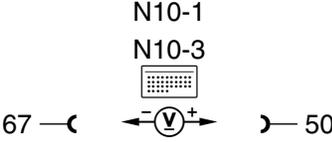
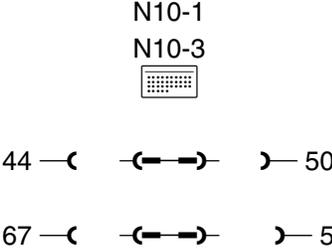
Electrical Test Program – Test

| ⇒ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
|------|---|--|---|---|---|--|
| 19.0 | | Front dome lamp delayed shut-off after approx. 5 minutes Activated by combination control module (N10-1 or N10-3) | N10-1 N10-3  | Ignition: OFF Door: open After approx. 5 minutes. | 11 – 14 V < 1 V | ⇒ 18.0, N10-1 or N10-3 |
| 20.0 | | Entrance/exit lamp delayed shut-off after approx. 5 minutes Activated by combination control module (N10-1) | N10-1  | Ignition: OFF Door: open After approx. 5 minutes. | 11 – 14 V < 1 V | ⇒ 17.0, N10-1 |
| 21.0 | | Rear dome lamp (E15/3) Wire from front dome lamp (E15/2) to rear dome lamp (E15/3) | E15/3  | Switch in front dome lamp set to rear dome lamp ON . | 11 – 14 V | Wiring, Front dome lamp (E15/2), Rear dome lamp (E15/3). |
| 22.0 | | Heated rear window Activate combination control module (N10-1 or N10-3) via defrost switch in A/C pushbutton control module (N19/1 or N22) | N10-1 N10-3  | Ignition: ON Heated rear window: ON, Defrost switched pressed Defrost switch in rest position. Heated rear window OFF, Defrost switch in rest position. | 6.2 – 8.0 V < 1 V 6.2 – 8.0 V | Wiring, Defrost switch (N19/1 or N22). |

Electrical Test Program – Test

| ⇒ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
|------|---|--|--|---|---------------|---|
| 23.0 | | Heated rear window, voltage supply from PSE control module (A37) |  | Ignition: OFF | 11 – 14 V | Wiring. |
| 24.0 | | Heated rear window relays within PSE control module (A37) |  | Ignition: ON Heated rear window: ON Connector 2 connected. | 11 – 14 V | ⇒ 22.0, CAN-data lines, D.M. Body and Accessories, Vol. 2, 5.3, 23 ⇒ 9.0, 10.0 Combination control module (N10-1 or N10-3), PSE control module (A37). |
| 25.0 | B1115 | Heated rear window switch LED indicator |  | Ignition: ON Heated rear window: ON Model 170: Retractable hardtop: closed | 7.2 – 9.2 V | Wiring, N10-1 or N10-3 |
| 26.0 | B1014 | Turn signal system Circuit 49 Activated by combination control module (N10-1 or N10-3) |  | Ignition: ON Disconnect connector A from combination control module (N10-1 or N10-3). | 11 – 14 V | Wiring, Cockpit switch group (S6/1). |

Electrical Test Program – Test

| ⇒ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
|------|---|---|---|---|---------------|---|
| 27.0 | | Turn signal system Circuit 49a Output from combination control module (N10-1 or N10-3) |  | Ignition: ON | 11 – 14 V | Cockpit switch group (S6/1), N10-1 or N10-3 |
| 28.0 | | Module box blower motor (M2/2) voltage supply from combination control module (N10-1 or N10-3) |  | Ignition: ON | 11 – 14 V | ⇒ 28.1, N10-1 or N10-3 |
| 28.1 | | Module box blower motor (M2/2) |  | Ignition: OFF Disconnect coupling A from combination control module (N10-1 or N10-3). Bridge sockets 44 and 50 with fused jumper wire (124 589 37 63 00). | M2/2 runs. | Wiring, M2/2 |

Version Coding and Programming

Model 210

All new spare parts combination control modules (N10-1) which are installed and connected to the vehicle electrical system must be programmed with the following data, using the Hand-Held-Tester.

Version coding

- /ECE
- 
- Right hand drive/left hand drive
- Model 210.0 (sedan)

Coding accessories

- ATA
- Driver seat with memory
- Passenger seat with memory
- Rain sensor



The combination control module (N10-1) can be reprogrammed as many times as necessary.

CAUTION!

Erasing the Combination Control Module (N10-1) DTC memory, will also erase the DTC memory for the Convenience Feature (CF) and Mirror, steering column adjustment, heated mirrors (MSC).

Version Coding and Programming

Model 170

All new spare parts combination control modules (N10-1) which are installed and connected to the vehicle electrical system must be programmed with the following data, using the Hand-Held-Tester.

Version coding

- /ECE
- 

Coding accessories

- ATA
- Rain sensor



The combination control module (N10-1) can be reprogrammed as many times as necessary.

CAUTION!

Erasing the Combination Control Module (N10-1) DTC memory, will also erase the DTC memory for the Retractable Hardtop.